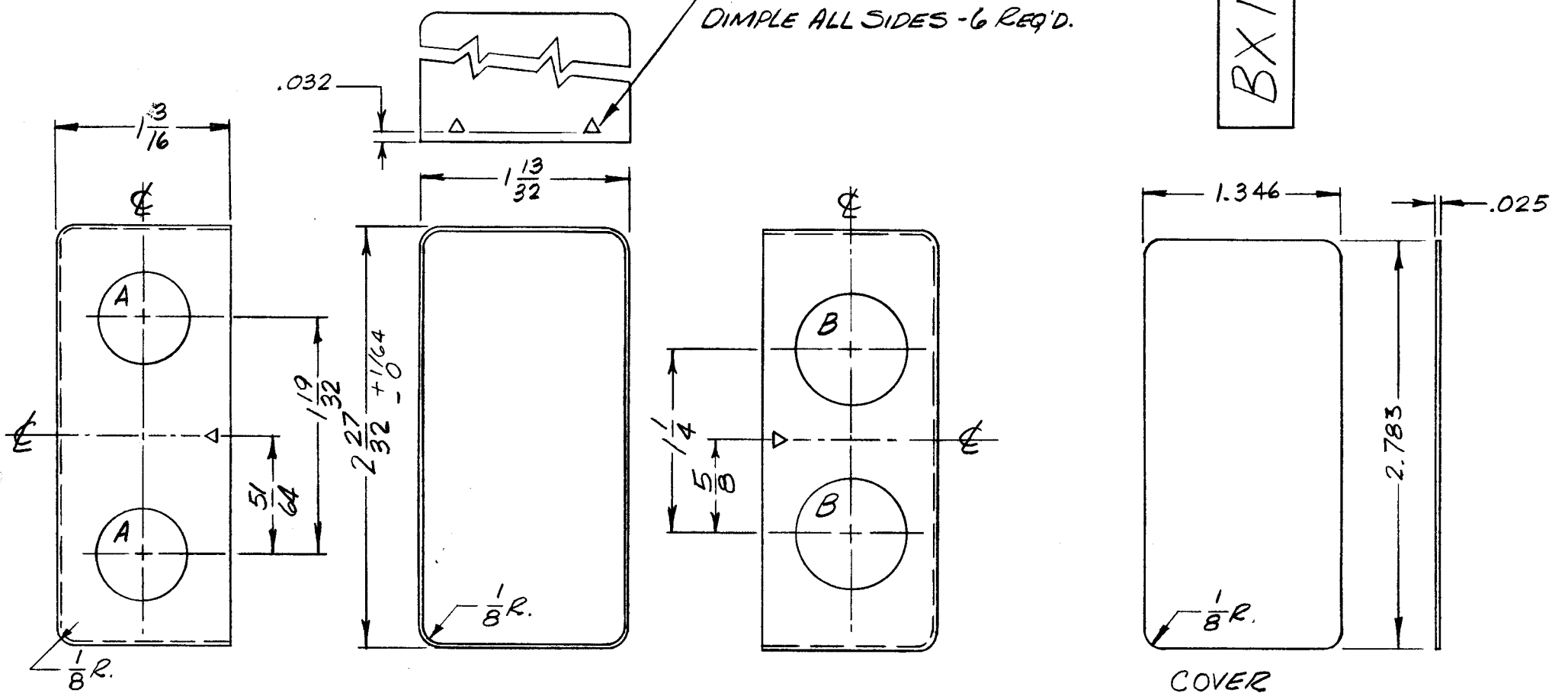


M  
BX157

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
J	REDRAWN & REVISED FR ① SIZE	4-12-66	16087	LCA	<i>[Signature]</i>	<i>[Signature]</i>
K	NOTE 3 WAS 1-1/2°.	5-24-66	16275	C.H.	<i>[Signature]</i>	<i>[Signature]</i>
L	1.346 WAS 1.363, 2.783 WAS 2.788, MATL WAS .025 BRASS,	12-21-66	17430	RME	<i>[Signature]</i>	<i>[Signature]</i>
M	TOL. COL ADDED, BX157-1 HOLE A WAS .500	10.4.67	18534	H.G.	<i>[Signature]</i>	FB

COVER STOPS  
DIMPLE ALL SIDES - 6 REQ'D.



TMC PART NO.	HOLE "A" DIA.	LEGEND "B" DIA.	TOL.
BX157-1	.505	.687	+ .010 - .000
BX157-2	.437	.687	+ .010 - .000
BX157-3	.500	.756	+ .010 - .000
BX157-4	.687	.500	+ .010 - .000
BX157-5	.437	.765	+ .010 - .000
BX157-6	.640	.687	+ .010 - .000

COVER  
NOTE: COVER MUST FIT  
INSIDE CAN.

- 3.- DRAFT ALLOWANCE ON ALL SIDES - 1/2°
- 2.- COVER, INSIDE FIT
- 1.- DIMPLE, COVER STOPS; 2 EACH END, 1 EACH SIDE

NOTES

1	BX157-5	JB-102	
1	BX157-4	SW-233	
1	BX157-2	SW-224	A2087
1	BX157-1	SW-348	A3547
1	BX157-1	SW-284	A2085
1	BX157-1	SW-225	A1855
1	BX157-3	JB-100	A2008
1	BX157-1	SW-206	A1489
QTY.	TMC PART NO.	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	S401-28	
		S401-184	

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL .025 THK. BRASS, PER QQ-B-613 COMPOSITION #4 (85% COPPER, 15% ZINC)			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH BRIGHT DIP			TITLE CASE & COVER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN H. AUSTIN	DATE 4-12-66	FINAL APPROVAL A.J.J. <i>[Signature]</i>	DATE 4/12/66
	CHECKED J.A. DE	DATE	BX157	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES. A.M.	DATE
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.			SHEET	REV. LTR. M