

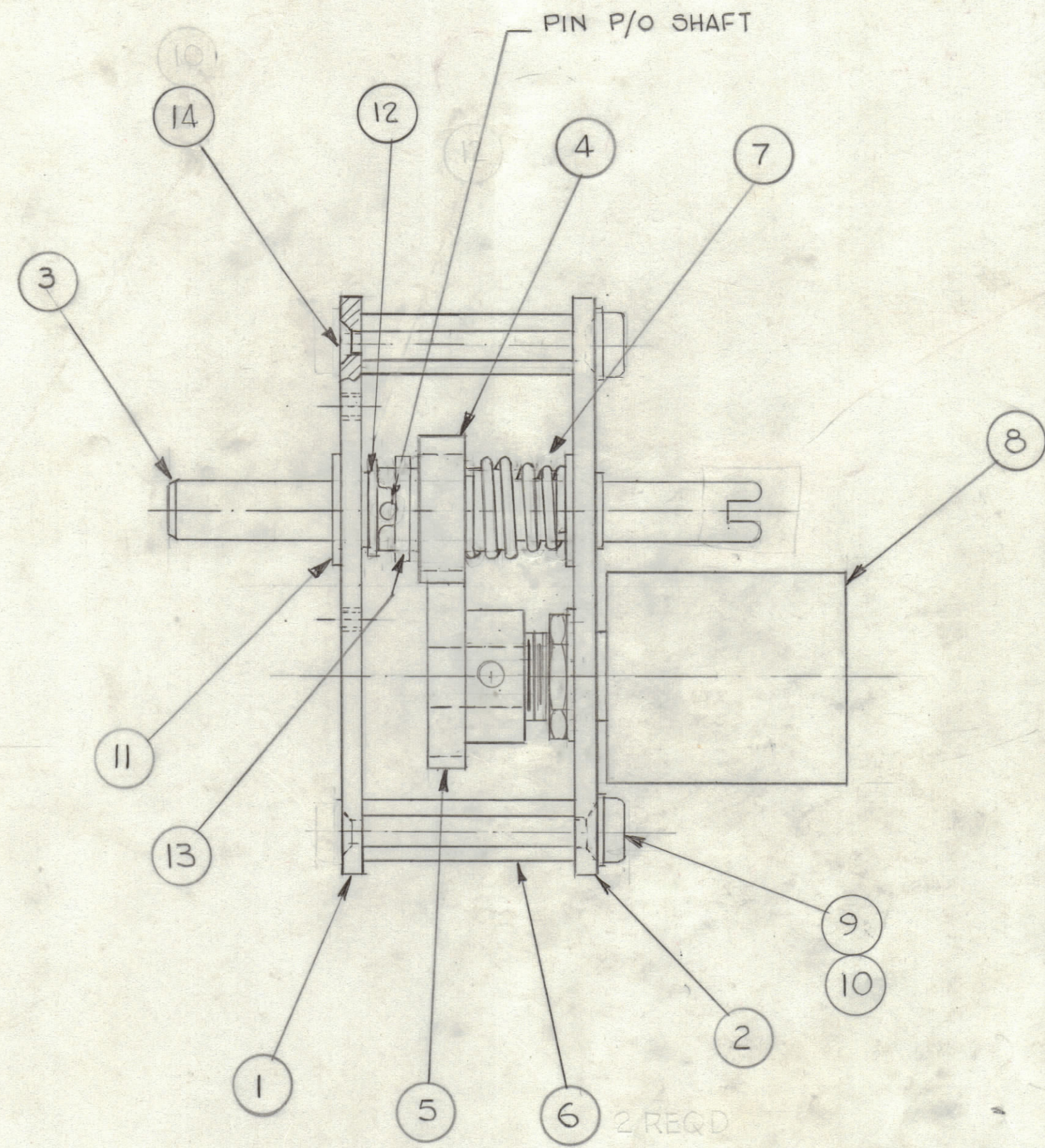
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| REVISIONS | | | | | | |
|-----------|-----|---------------------------------|---------|----------|--------|-----------|
| ZONE | LTR | DESCRIPTION | DATE | E.M.N.NO | DRAFT | CHKD APPD |
| | Ø | ORIGINAL RELEASE FOR PRODUCTION | 1-25-77 | | G.D.L. | * |



| | | | |
|---|----|--------------|---------------------------|
| 4 | 14 | SCFP0440BN05 | SCREW MACHINED, FLAT HEAD |
| 1 | 13 | GA 104 | GASKET, NEOPRENE |
| 1 | 12 | FW25HBN | WASHER |
| 2 | 11 | BB117-5 | NYLON PANEL BEARING |
| 4 | 10 | FW04HBN | WASHER |
| 4 | 9 | SCBP0440BN06 | SCREW, MACHINED PAN HEAD |
| 1 | 8 | RV 117-2 102 | RESISTANCE VARIABLE |
| 1 | 7 | SP 103 | SPRING, XTAL |
| 4 | 6 | TE0440BN58H | SPACER, THREADED |
| 1 | 5 | GR 205-22 | GEAR, SPUR, HUB |
| 1 | 4 | GR 109-2 | GEAR, PINION |
| 1 | 3 | PM 1574 | SHAFT, SW |
| 1 | 2 | MS 6526 | PLATE SW REAR |
| 1 | 1 | MS 6527 | PLATE SW FRONT |

| QTY. REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|-----------|------|----------|-------------|--------|
|-----------|------|----------|-------------|--------|

LIST OF MATERIAL

| | | |
|-------------|---------------|-----------|
| 1 | GPR 110 | BMA 514 |
| QTY / UNIT | MODEL USED ON | ASS'Y NO. |
| APPLICATION | | |
| | CODE | |

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| TOLERANCES ON | |
|---------------|-----------|
| DECIMALS | FRACTIONS |
| .X ± .05 | ± 1/64 |
| .XX ± .01 | ANGLES |
| .XXX ± .005 | ± 0° -30' |

| | |
|----------------|------|
| FINAL APPROVAL | DATE |
| MECH. DES. | DATE |
| ELECT. DES. | DATE |
| CHECKED | DATE |
| DRAWN | DATE |

THE TECHNICAL MATERIEL CORP.
 MAMARONECK, NEW YORK

ASSEMBLY, TUNING GEAR

| SCALE | CODE IDENT.NO | DWG NO. | ISSUE |
|-------|---------------|---------|----------|
| | C 82679 | AX 5186 | Ø |
| | | | SHEET OF |

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AX 5186