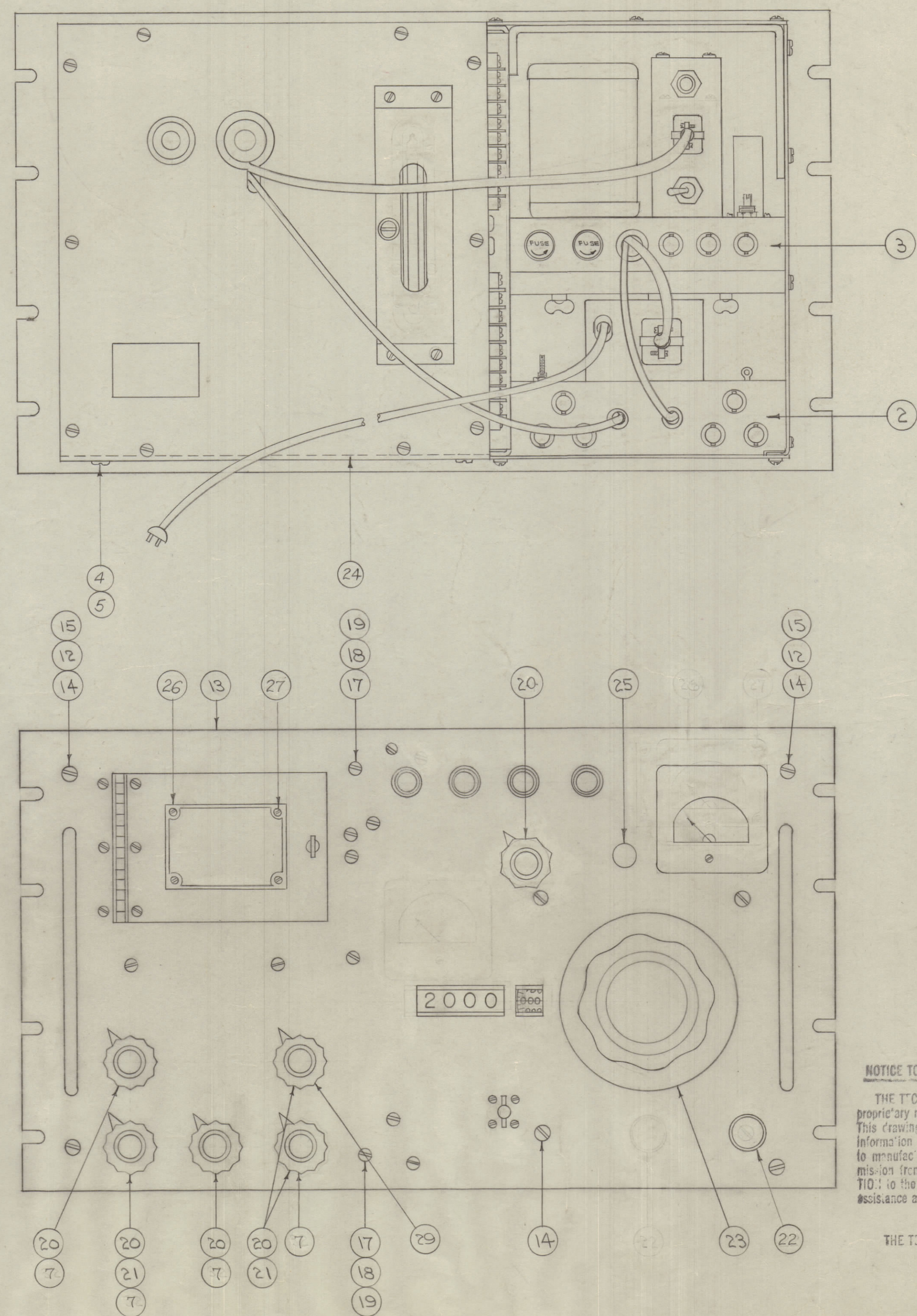
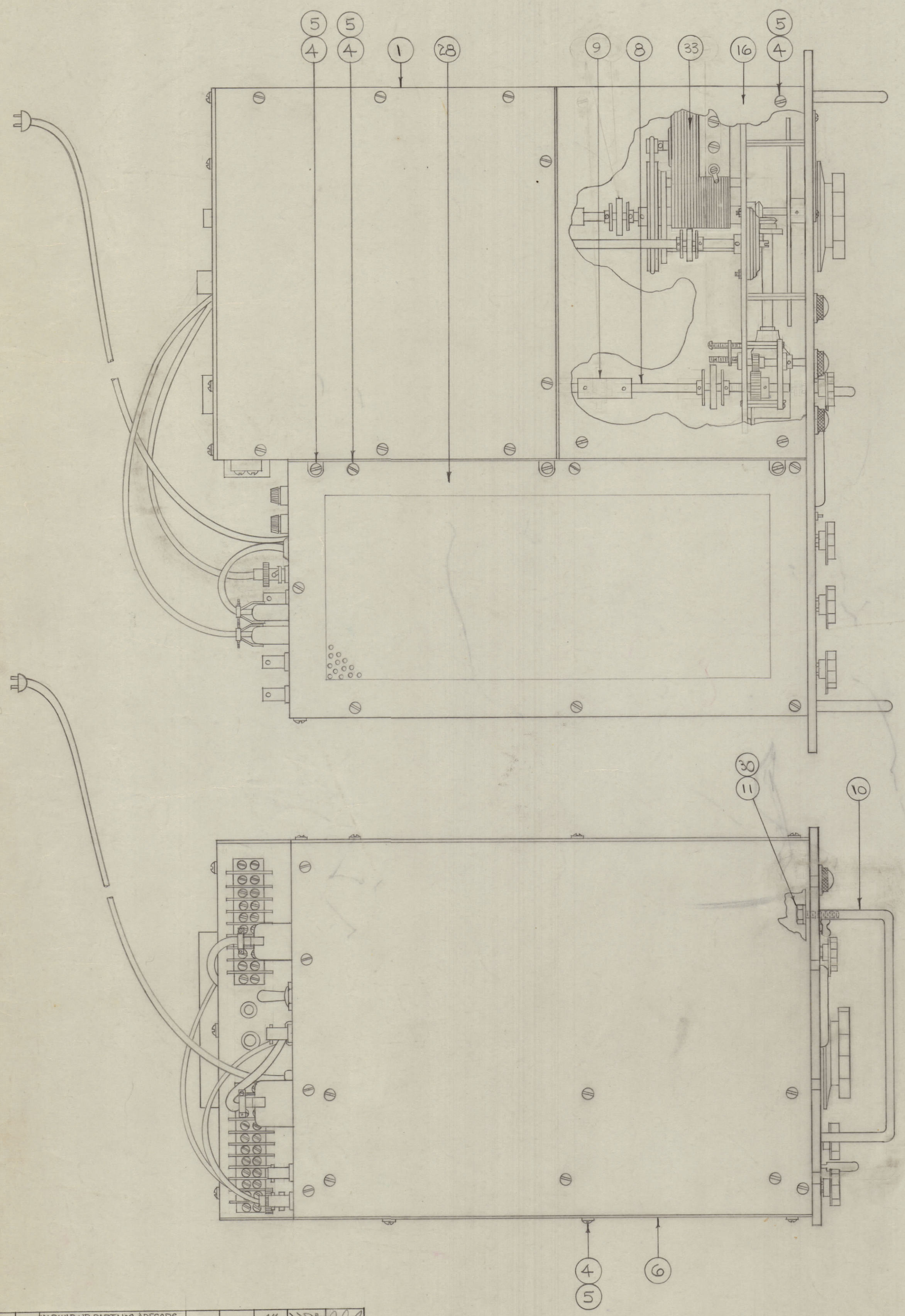


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.  
 REMOVE ALL BURRS AND SHARP EDGES



PAINT FRONT PANEL SCREW LEADS AND ITEM 23 GRAY (5-115) ON ASSEMBLY

VOX-1 A-1017  
 VOX-2 A-1018

**NOTICE TO PERSONS RECEIVING THIS DRAWING**  
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Property of:  
 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK

1	33	A-1016	COUNTER & MOTOR DRIVE ASS'Y
A	32	LWI37LRN	WASHER, LOCK
1	31	MC-103	COUPLING
A	30	LWS10MRN	WASHER, LOCK - SPLIT
1	29	LWI37MRN	" " - INT.
1	28	MS-320	TOP COVER, P.S.
4	27	SC-110-2	SCREW, THD. CUTTING
1	26	HP-103-11	NAME PLATE
1	25	HB-101-20	SNAP BUTTON
1	24	MS-319	OVEN SUPPORT COVER, BOTT.
1	23	MP-107-1	KNOB
1	22	MP-102-2	KNOB
5	21	NTH3732BN16	NUT, HEX
6	20	MP-100-4	KNOB
7	19	NTH832BN11	NUT, HEX
7	18	LWE08MRN	WASHER, LOCK - EXT
7	17	SCFP0832BN8	SCREW, MACHINE
2	16	A-1020	COVER, OVEN SUPPORT, TOP
4	15	NTH1032BN12	NUT, HEX.
8	14	SCFP1032BN8	SCREW, MACHINE
1	13		FRONT PANEL SUB-ASSY.
6	12	LWS10MRN	WASHER, LOCK
4	11	SCHH1032SN10	SCREW, HEX HEAD
2	10	HA-102-4	HANDLE
1	9	PM-200	COIL SLUG BUSHING
1	8	PX-160	SHAFT, EXTENSION
4	7	LWI37LRN	LOCKWASHER, SPLIT
1	6	A-621	BOT. COVER, R.F. CHASSIS
28	5	LWE06MRN	WASHER, LOCK
28	4	SCBP0632BN6	SCREW, MACHINE
1	3	A-629	POWER SUPPLY ASSY.
1	2	A-619	R.F. CHASSIS ASSY.
1	1	A-639	OUTER SHELL-BRACKET ASSY.

B	1	IN BUILD-UP PART NOS. & DESCS. MODIFIED. PAINT NOTE DELETED.	9-5-63	9794	AC		
A	1	MODEL # WAS VOX 142	7-23-63	3604	AC		
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO. DRAFTS	CHECKER	ENG. APP.	
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ±	DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ±						
	ANGULAR DIM. ±						

VOX-144			6-1-55
MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINAL ASSEMBLY			
VARIABLE FREQUENCY OSCILLATOR			
C.D.D. 4-15-55			
DRAWN		ELEC. DES. APP.	MECH. DES. APP.
CHECKED		FINAL APPROVAL	
HEAT TREAT. SPEC.		FINISH & SPEC. NO.	
		A-912 B	

A-912 B