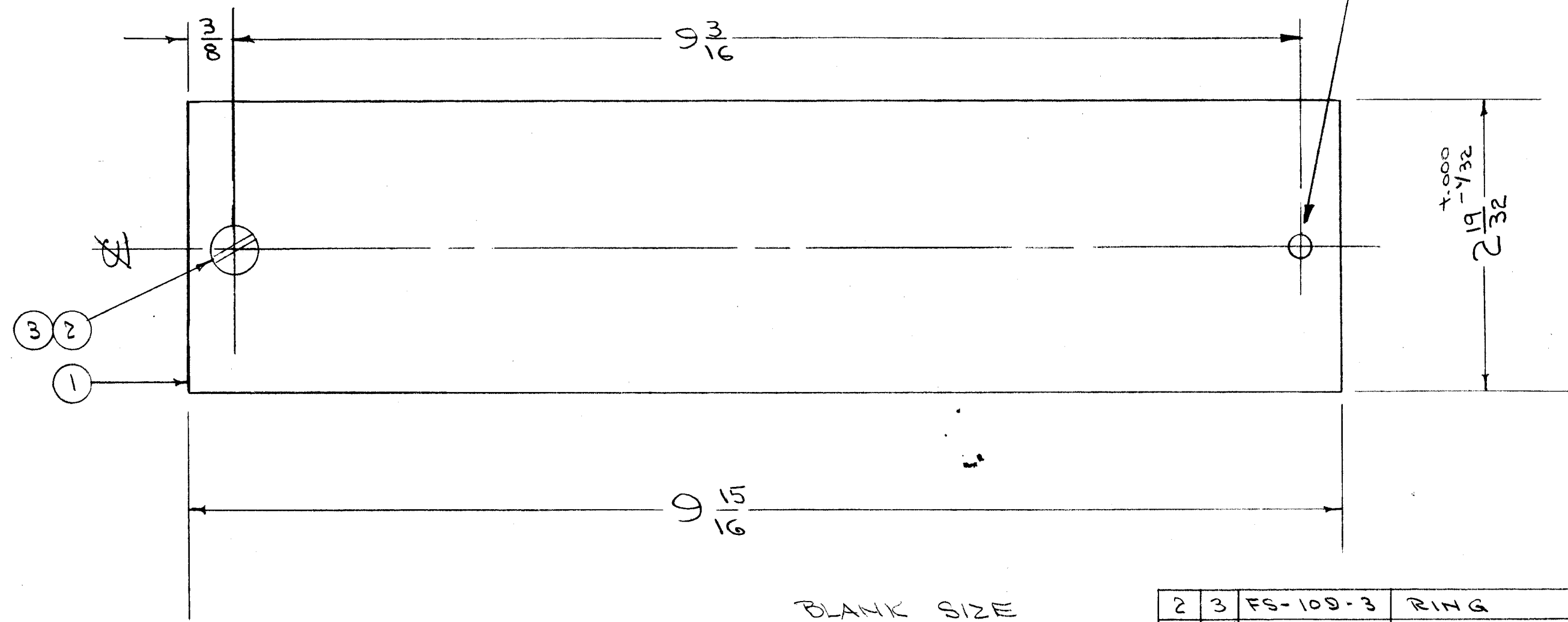


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A-859 A

1/4 (.250) DIA. 2 HOLES REQ.



BLANK SIZE  
9 15/16 X 2 19/32

2	3	FS-109-3	RING	
2	2	FS-110-1	STUD, SLOTTED HEAD	
1	1	MS-551	BTH. COVER, GEAR ASSY. (NO. DWG.)	
REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.064	THE TECHNICAL MATERIEL CORP.	
		STOCK SIZE	MAMARONECK. NEW YORK	
ALUMINUM		#	BOTTOM COVER ASSY.	
MATERIAL		WEIGHT PER PC.	P M O	
		529-H-32	C.D.D. 8-5-54	
		TYPE & TEMPER	DRAWN	MECH. DES. APP.
		#	ELEC. DES. APP.	MECH. DES. APP.
		HEAT TREAT. SPEC.	10/25/54	WDE
		FINISH & SPEC. NO.	CHECKED	FINAL APPROVAL
		S-404 YELLOW IRIDITE	SUPERCEDES	WDE
			MS-551	
			A-859	A

A	1	S-404 WAS 5-101	12/10/54	1001	A13	EMN	
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
1	PMO-2	285			8-5-54		
1	PMO-1	285			8-5-54		
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE			
USED ON							