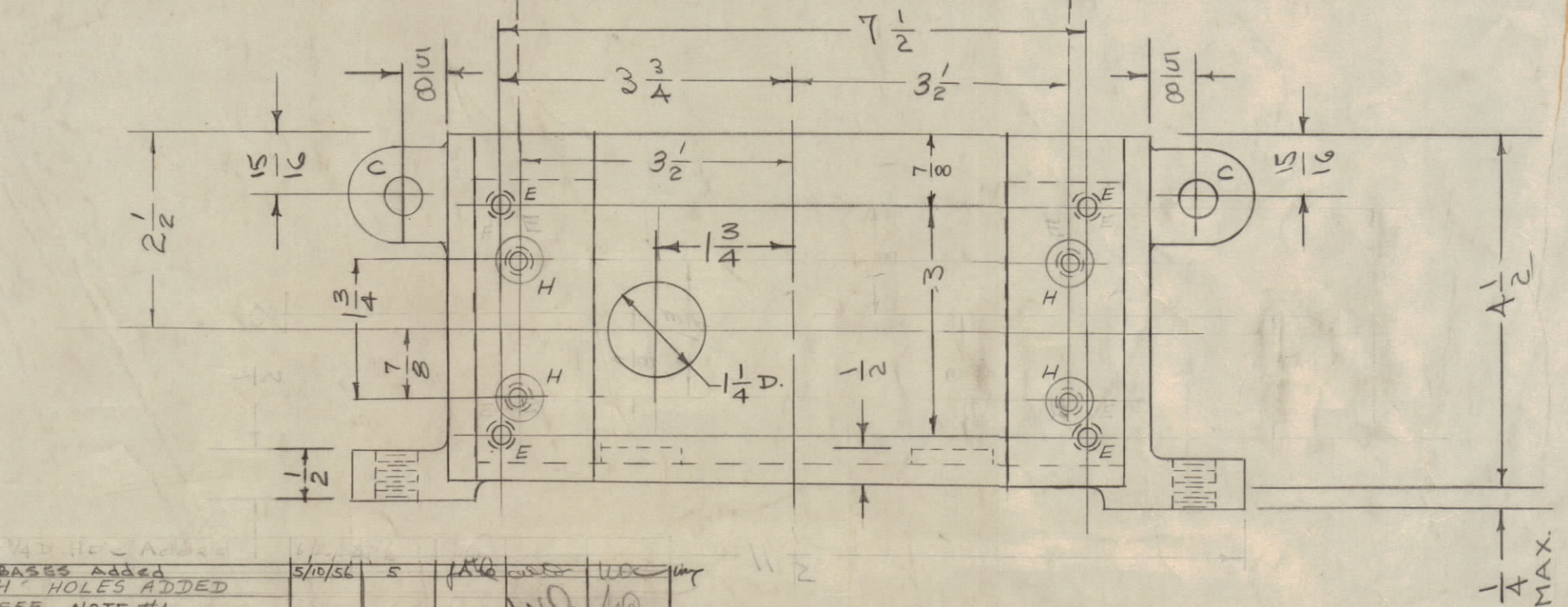
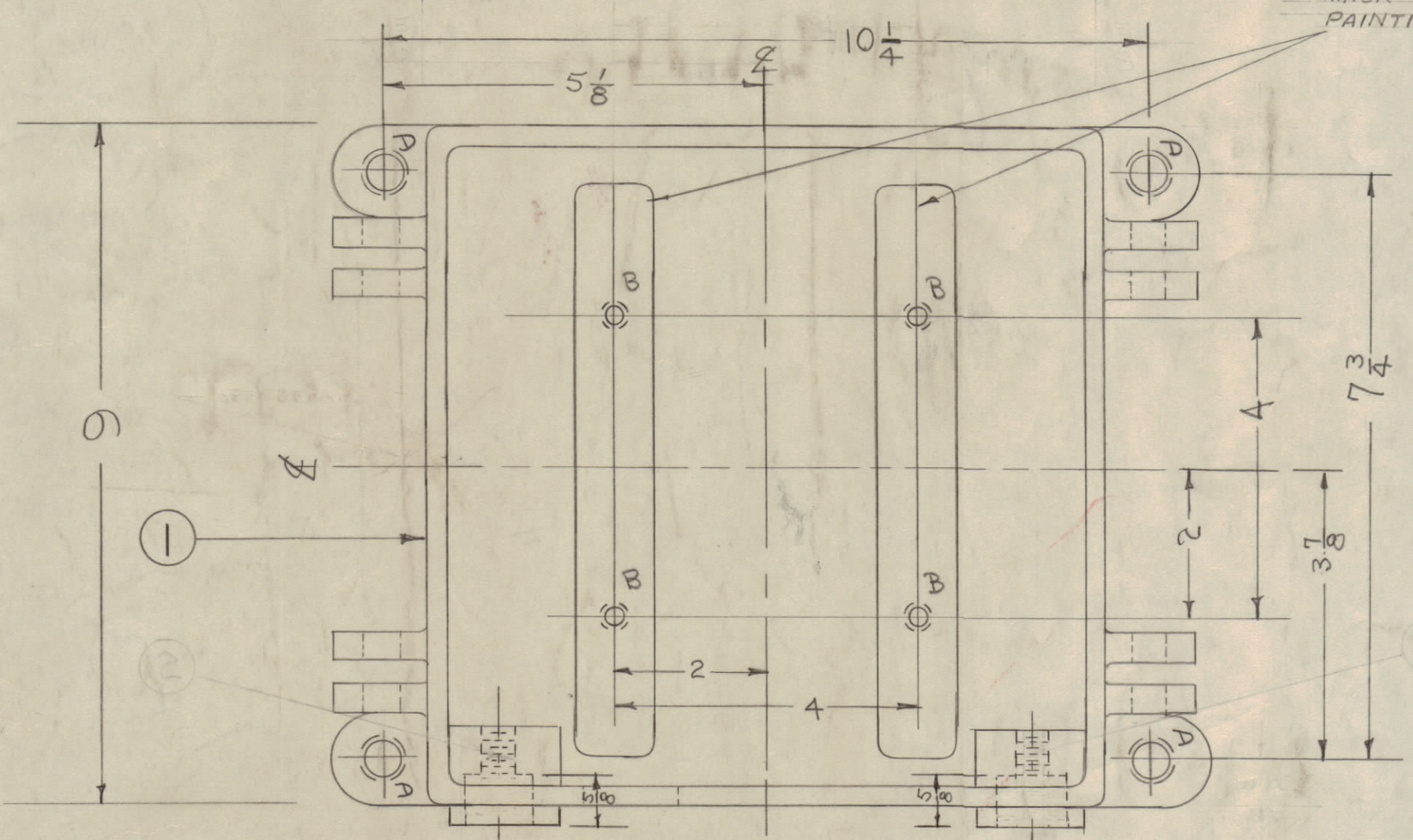
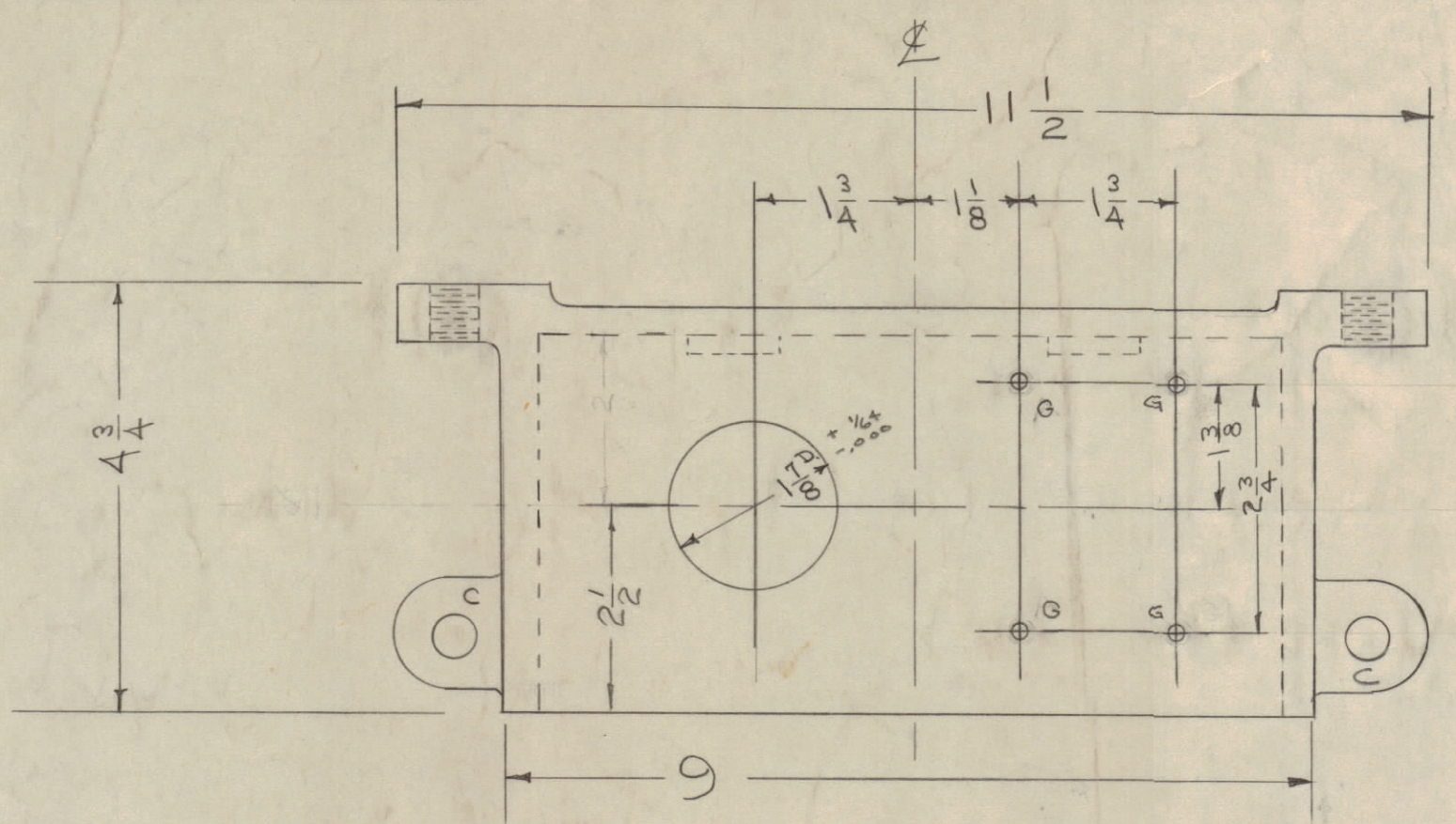
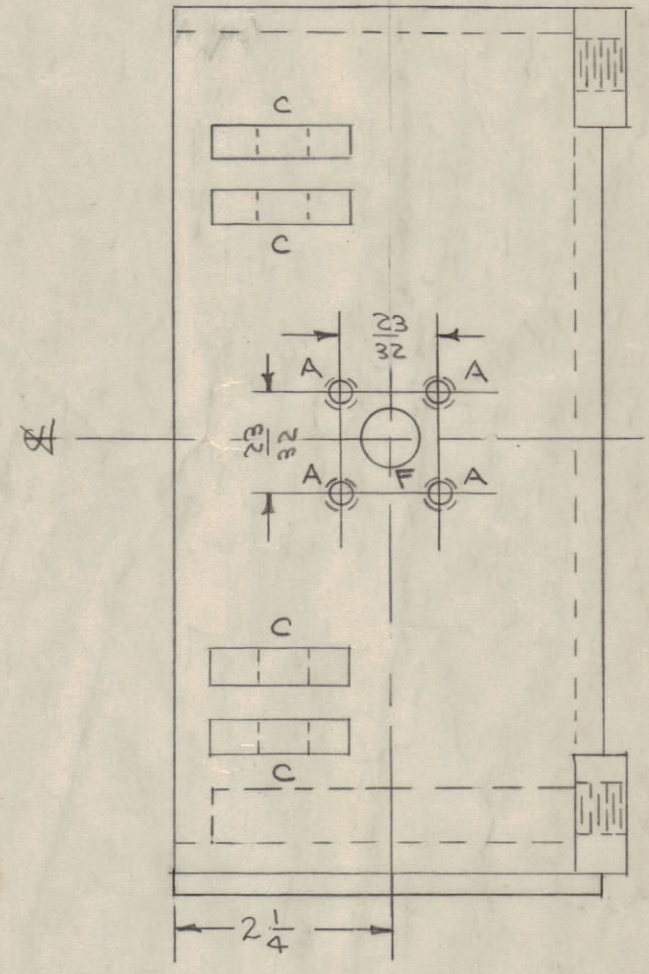


IF FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



- A- DRILL & TAP 4-40 - 4 HOLES REQ.
- B- BLIND TAP 8-32 X 3/8 DEEP - 4 " " "
- C- 3/64 (.516) D. - 4 " " "
- D- DRILL & TAP 3/8 X 1/6 4 " " "
- E- DRILL & TAP 3/8 X 1/6 X 7/8 DEEP - 4 HOLES REQ.
- F- 1/16 (.687) D. - 1 HOLE REQ.
- G- NO. 47(.078) DRILL 3/16 DEEP 4 HOLES
- H- DRILL & TAP 10-32 THRU. (7/16 D. C'BORE 5/8" DEEP) 4 REQ.



A-798 G

NOTE #1.
 MOUNTING PLATES (ITEMS 2 & 3) HAVE BEEN INCORPORATED IN CASTING CS-120.

NOTE: FINISH
 S-101 CAUSTIC DIP
 S-114 ZINC CHROMATE PRIMER
 S-115 SMOOTH GREY ENAMEL

1	3	PM-304-1	PLATE, MFG, LEFT	
1	2	PM-304-2	PLATE, MFG, RIGHT	
1	1	CS-120	CASE, CASTING	
REQ. ITEM		PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
STOCK SIZE				
CASE SUB ASSY. AND MACHINING VRA				
MATERIAL WEIGHT PER PC.				
TYPE & TEMPER				
HEAT TREAT. SPEC.				
FINISH & SPEC. NO.				

1	VRA-2A		2/27/56	
1	VRA-2	259	7-27-54	
1	VRA-1	259	7-27-54	
REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	4	BASSES ADDED	5/10/56	5	JAG		
D	2	SEE NOTE #1	2/20/56	4	JAG		
	1	ITEM 1 WAS CS-108					
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					