

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

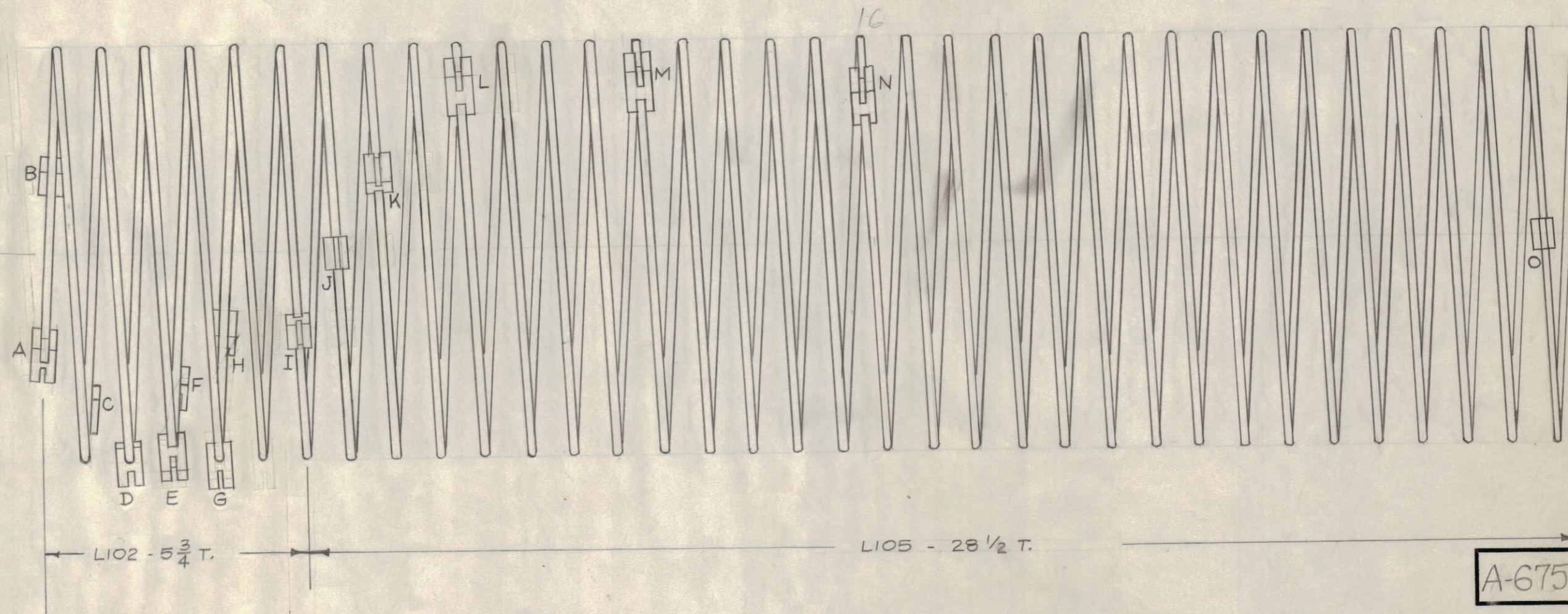
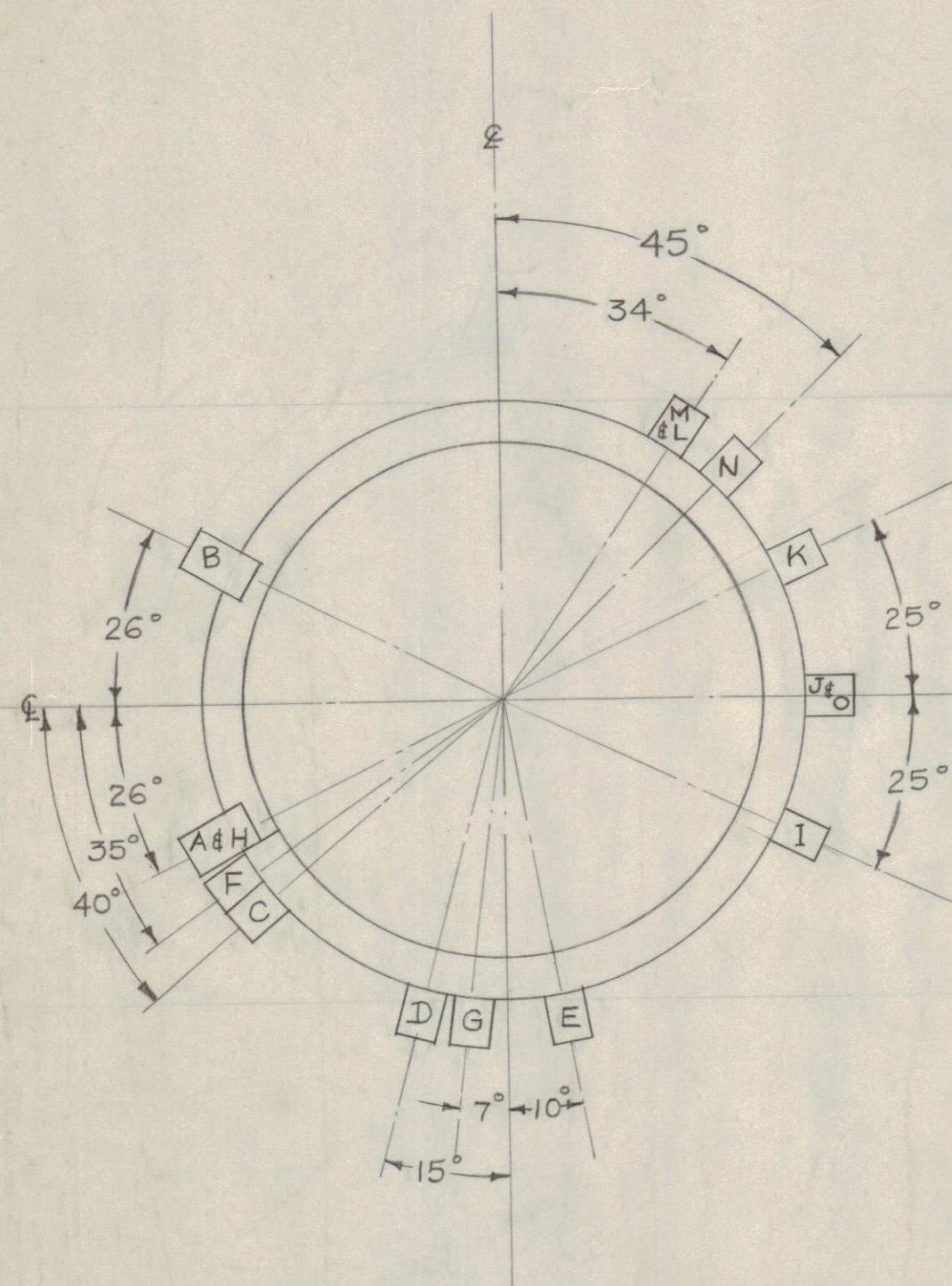
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



A-675-677 A

- NOTES- 1. NO. OF COIL TURNS - 34 1/4
2. DIRECTION OF COIL - C.W.
3. REF: JIG NO. -

THIS DWG. IS A COMBINATION OF A-675 & A-677, FORMING ONE COMPLETE COIL.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 4	BS-101	Solder, Silver	
1 3	PM-281	Lug, Coil (B)	
14 2	PM-272	Lug, Coil (A, C, D, E, F, G, H, I, J, K, L, M, N, O)	
1 1	CL-114-1	Coil, Tank (C.W.)	
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL		TANK COIL SUB-ASS'Y.	
WEIGHT PER PC.		TAC-1 (L102 & L105)	
TYPE & TEMPER		164-10-57	ALL
HEAT TREAT. SPEC.		DRWN	ELEC. DES. APP. MECH. DES. APP.
FINISH & SPEC. NO.		CHECKED	FINAL APPROVAL

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A 1	Finish Added	7-26-57	1	GC	HAQ	AM

TOLERANCES SCALE: N

ALL OTHERS DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ± 2°

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	TAC-1		A-674	4-10-57

USED ON