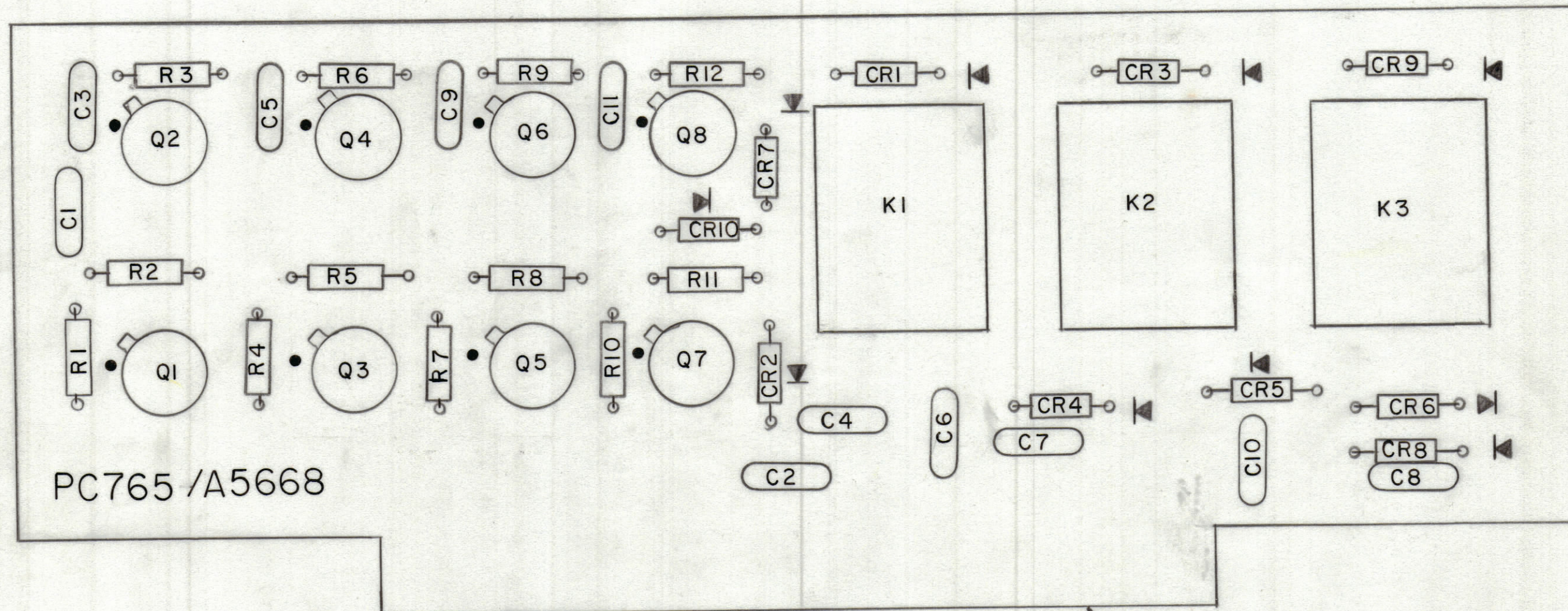


| REVISIONS | | | | | | | |
|-----------|-----|-------------|------|----------|-------|------|------|
| ZONE | LTR | DESCRIPTION | DATE | E.M.N.NO | DRAFT | CHKD | APPD |
| | | | | | | | |



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS INSERT LEADS THROUGH HOLES.
2. CAUTION, WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
3. CLEAN & INSPECT AS PER SPEC S676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A
5. USE SYMBOL NUMBERS FOR ASSY. REF.

REF: CK2139

| | | |
|-------------|---------------|-----------|
| 1 | AX5221 | |
| QTY / UNIT | MODEL USED ON | ASS'Y NO. |
| APPLICATION | | |
| | CODE | |

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON
 DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
 FRACTIONS: ± 1/64
 ANGLES: ± 0° .30'

MATERIAL
 FINISH

| QTY. REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|--|-------|-----------|--------------------|----------|
| X | 2 | BS100 | SOLDER, TIN ALLOY | |
| I | 1 | PC765 | PRINTED CIRCUIT BD | |
| LIST OF MATERIAL | | | | |
| FINAL APPROVAL | | | | |
| MECH. DES. | | | | |
| ELECT. DES. | | | | |
| CHECKED | | | | |
| DRAWN GDL | | | | |
| DATE 4-11-77 | | | | |
| THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | | | | |
| ASSY PRINTED CIRCUIT BD CHANNEL RELAY | | | | |
| SIZE | CODE | IDENT.NO. | DWG NO. | ISSUE |
| C | 82679 | A | 5668 | X |
| SCALE 2:1 | | | | SHEET OF |