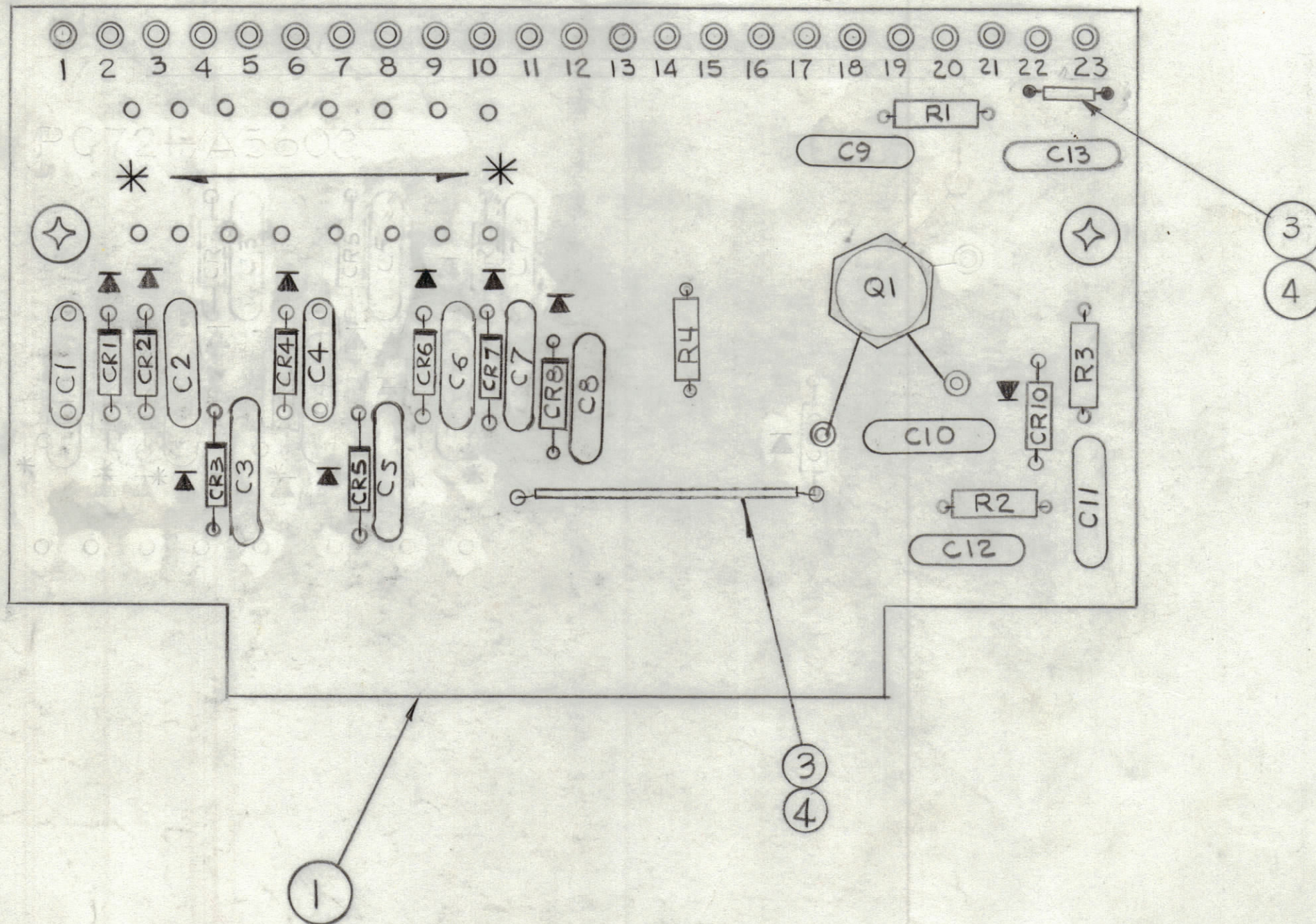


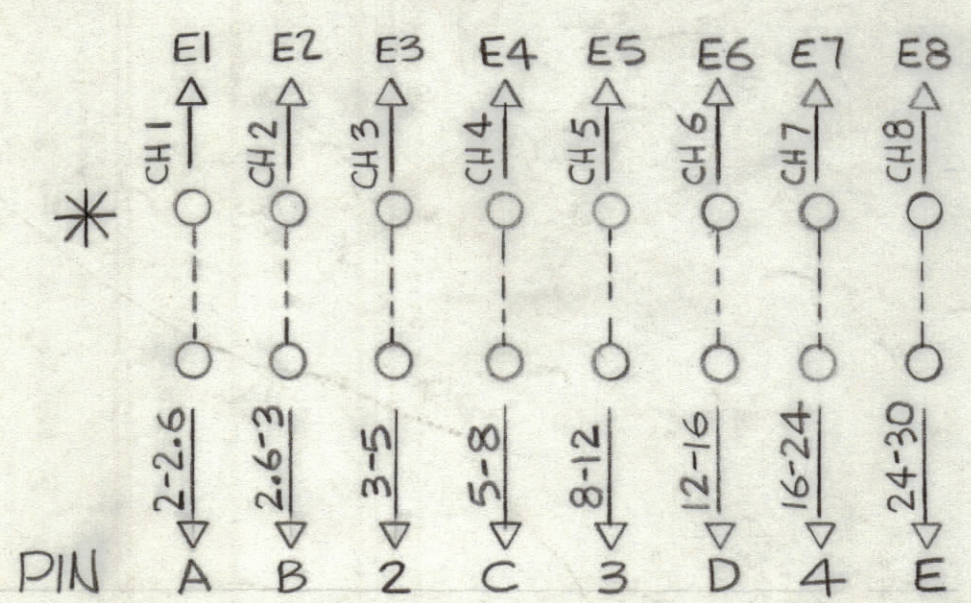
REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	11-16-74		GDL	
	X1	R4 ADDED	2-18-75		FI	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	3-4-75		CL	
	A	ITEM 4 ADDED	6-30-76	21422	GDL	CL CL
	B	CHAN/FREQ METRIX Added, CR9 Deleted	1-25-77	21501	Øbb	
	C	CHAN/FREQ METRIX Modified	2-22-77	21501	Øbb	



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS INSERT LEADS THROUGH HOLES.
2. CAUTION, WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
3. CLEAN & INSPECT AS PER SPEC S676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A
5. USE SYMBOL NUMBERS FOR ASSY. REF.

***NOTE:**
 WHEN USED FOR AN AUTOMATIC SYSTEM ALL CONNECTIONS MUST BE MADE.
 IF USED WITH A CHANNELIZED SYSTEM THE CHANNEL CONNECTION MUST BE MADE TO THE FREQ REQUIRED.



Z10Z
 (CK2112 HFL100A)

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	4	PX 104-1-034	INSULATION SLEEVING	
X	3	WL 100-8	WIRE BUS	
X	2	BS 100	SOLDER TIN ALLOY	
1	1	PC 721	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

1	HFL-100()	A5605
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL Øbb 12/31/74	DATE
TOLERANCES ON	MECH. DES. E IANNUZZI 12-31-74	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	ELECT. DES.	DATE
FRACTIONS ± 1/64 ANGLES ± 0° -30'	CHECKED Øbb	DATE
MATERIAL	DRAWN GDL	DATE 11-16-74
FINISH		

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ASSY PRINTED CIRCUIT BD LEDEX CONTROL			
SCALE	CODE IDENT.NO.	DWG NO.	ISSUE
2:1	C 82679	A5608	C
SHEET		OF	