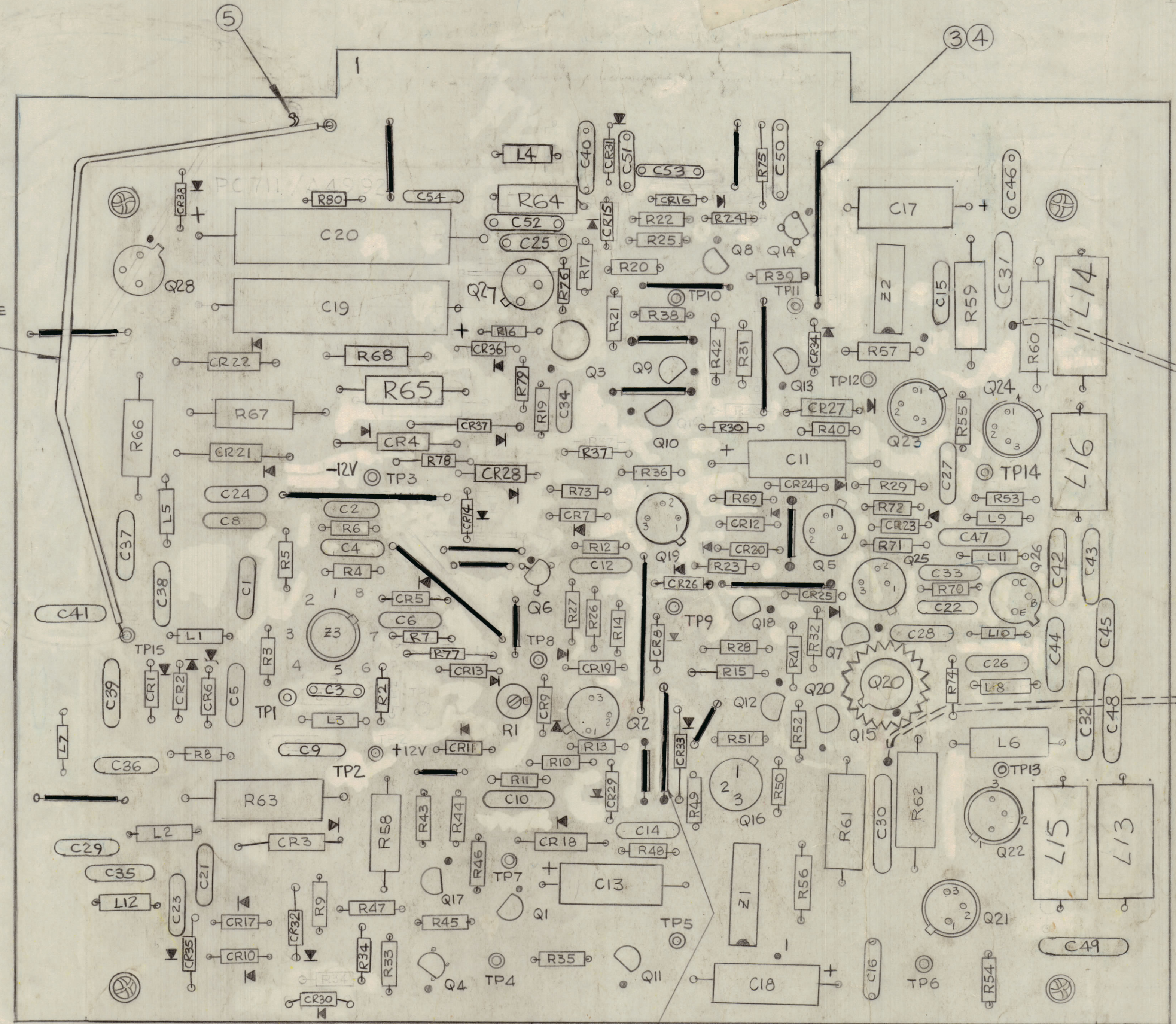


REVISIONS						
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE
				A	Modified & UP-DATED	11-6-74
21312				B	C20, R6L Revised, SIDE VIEW Added, CR29, 30 Added 2 MOUNT HOLES CLARIFIED, Items 6, 7, Added	11-4-75
21425	GDL			C	ADDED LOCATION INDICATION TO Q3, CR28, R1 & Q2 SEE SHEET 1 CR31-38, C50-52, Q27, Q28 R75-80 Added	9-21-76



MOUNT AS SHOWN ON COMPONENT SIDE

Mount on Rear

MOUNT ON Q20

(TS212) MOUNTS Q21, Q22, Q23, Q24

Z104

- ASSEMBLY NOTES**
1. TO MOUNT COMPONENTS INSERT LEADS THROUGH HOLES.
 2. CAUTION, WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
 3. CLEAN & INSPECT AS PER SPEC S676.
 4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4992
 5. USE SYMBOL NUMBERS FOR ASSY. REF.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	7	HD101-1	HEAT SINK	Q20
4	6	TS212	SOCKET, TRAN (XQ21, XQ22, XQ23)	QX24
X	5	BS100	SOLDER, TIN ALLOY	
X	4	PX104-3-022	INSULATION SLEEVING	
X	3	WL100-B	WIRE, BUSS BAR, TIMMED	
X	2	MWC24(7)5J2	WIRE, ELEC SHIELDED	
1	1	PC711	PRINTED CIRCUIT BD	

REF: CK 2072

FINAL APPROVAL		DATE
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN		DATE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

ASSY PRINTED CIRCUIT BD
SERVO SYSTEM

TMA-1K		
QTY / UNIT	MODEL USED ON	ASSY NO.
APPLICATION		
CODE		

NOTICE TO PERSONS RECEIVING THIS DRAWING
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	A4992	C

SCALE 2:1 SHEET 2 OF 2