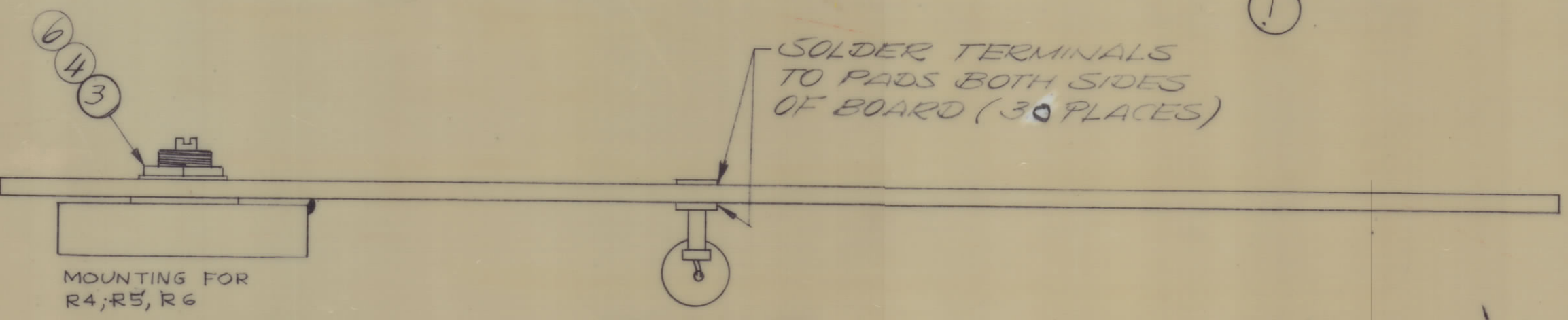
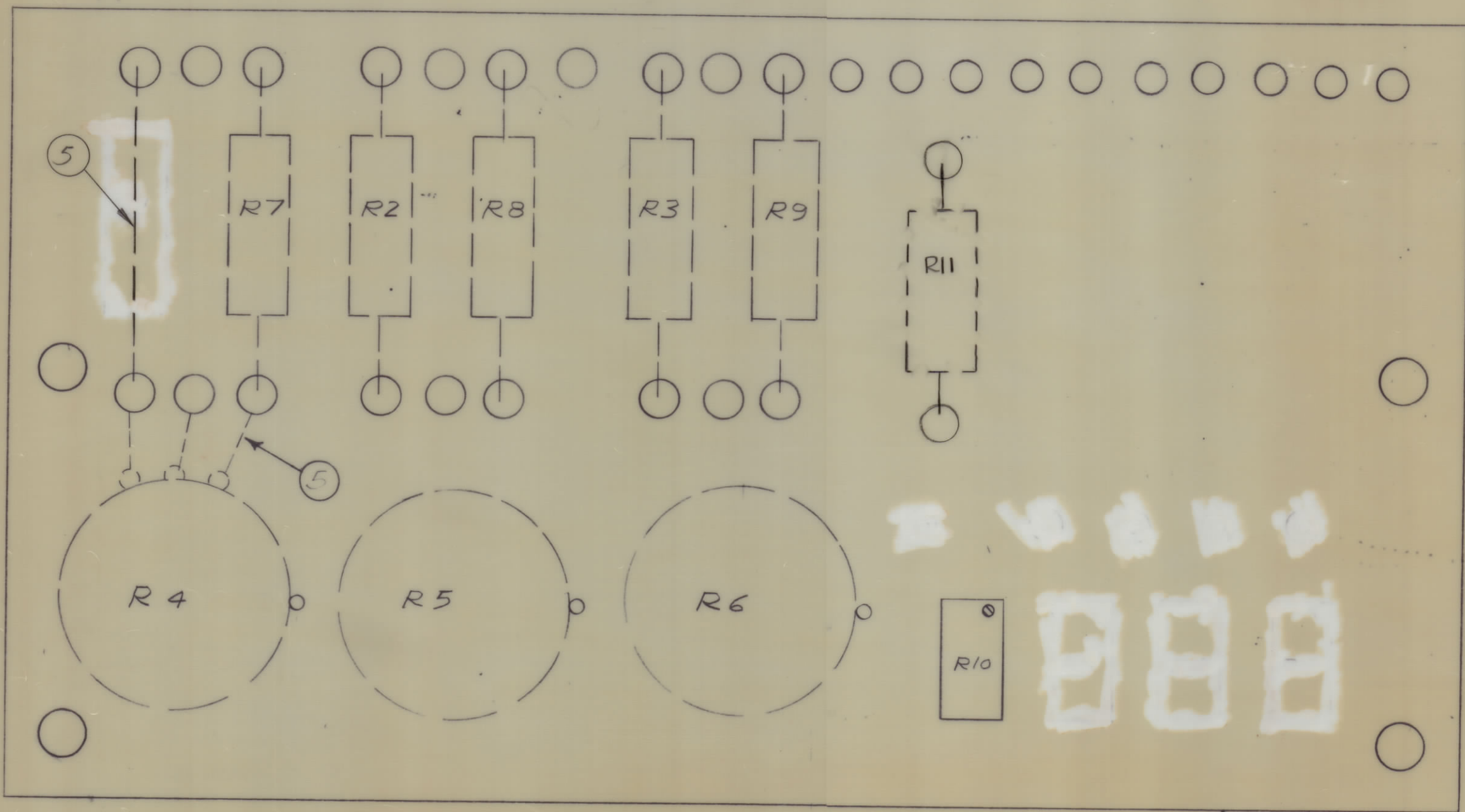


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				X	EXPERIMENTAL RELEASE		
	RG			Ø	ORIGINAL RELEASE FOR PRODUCTION	9/16/71	
20586	GE	Ø		A	17.5 WAS RI, ADD MODELS U/O.	4/6/72	Ø



**ASSEMBLY NOTES**

1. TO MOUNT COMPONENTS; INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL
3. CLEAN AND INSPECT AS PER TMC SPEC S 676
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4893
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE

A4893-1 - HFLM-10K - AX5113-2  
A4893-2 - HFLM-10K5 - AX5113-25

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X 7		BS 100	SOLDER, TIN ALLOY	
3	Ø	FW 37 LBN	WASHER, FLAT	
9	5	WL100-4	WIRE, BUSS	
3	4	NTH 3732BN16	NUT, HEXAGONAL, PLAIN	
3	3	LWI 37 MSN	LOCKWASHER, EXTERNAL	
X 2		BS 100	SOLDER TIN ALLOY	
1	1	PC 612	PRINTED CIRCUIT BOARD	

BUDETTI		LIST OF MATERIAL	
FINAL APPROVAL	DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  ASS'Y PRINTED CIRCUIT BD BIAS CONTROL	
MECH. DES.	DATE		
ELECT. DES.	DATE		
CHECKED	DATE		
DRAWN	DATE		

HFLM-10K		
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
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TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'
MATERIAL	
FINISH	

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	A 4893	A