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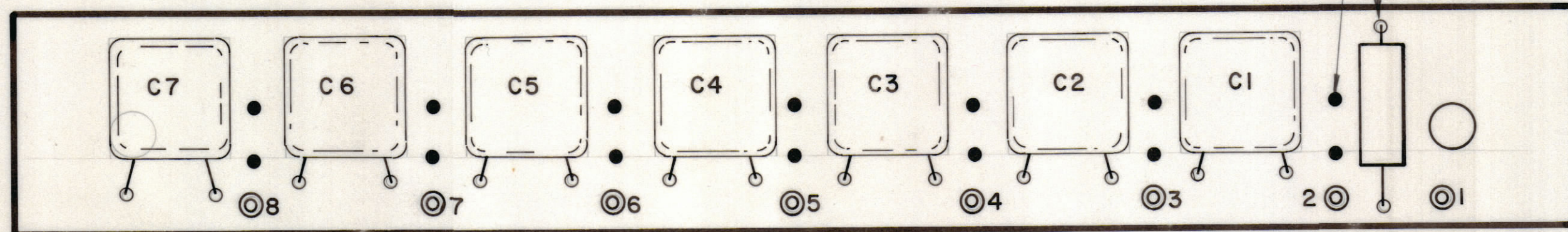
2

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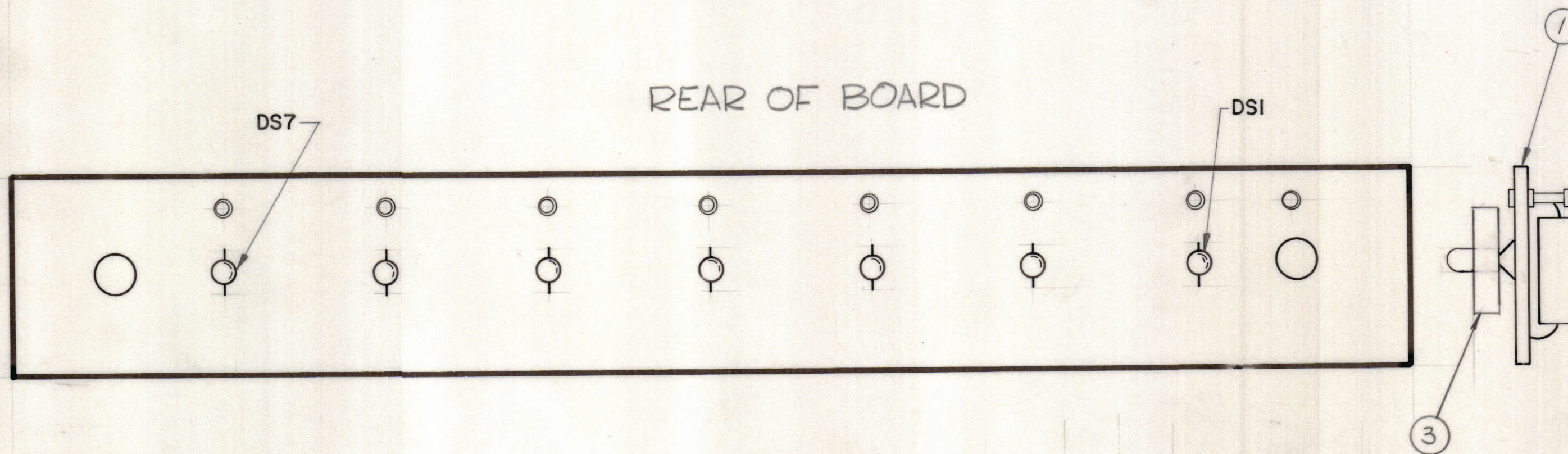
REVISIONS						DATE	APPROVED
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION		
	RG				ORIG. RELEASE FOR PRODUCTION	10/8/71	
21231	GDL	<i>[Signature]</i>		A	ITEM 3 ADDED	7-11-75	<i>[Signature]</i>

NOTE
ALL SOLDERING DONE ON THIS SIDE

FRONT OF BOARD



REAR OF BOARD



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU-HOLES.
2. CAUTION WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
3. CLEAN & INSPECT AS PER TMC SPEC S 676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4881.
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3	PX1163	STIFFENER, PC BD.	
X	2	BS 100	SOLDER TIN ALLOY	
1	1	PC 602	PRINTED CIRCUIT BOARD	

BUDETTI LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES ON FRACTIONS ± 1/64 ANGLES ± 0° -30'
FINAL APPROVAL <i>[Signature]</i>	DATE 29 Sep 71
MECH. DES. <i>[Signature]</i>	DATE 29 Sep 71
ELECT. DES.	DATE
CHECKED	DATE
DRAWN <i>[Signature]</i>	DATE 9/23/71

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ASSY. PRINTED CIRCUIT BD			
SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	A 4881	A
SCALE 2:1		SHEET	OF

1	TFPIK	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	
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