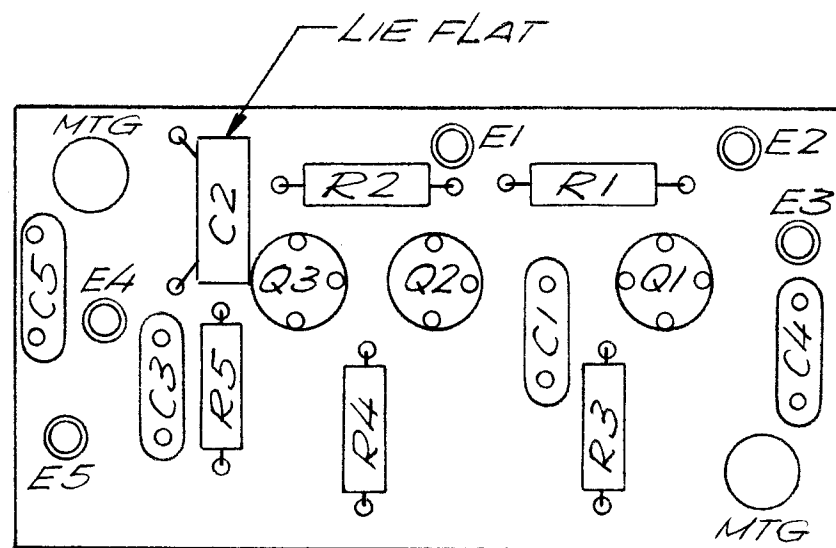


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	5/28/70			
	Ø	ORIGINAL RELEASE	1/10/70			



COMPONENTS MUST NOT EXCEED THIS DIMENSION $\frac{1}{4}$

ASSEMBLY NOTES

1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU - HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER TMC SPEC. S 676
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4823
5. USE SYMBOL NUMBERS FOR ASSY. REFERENCE.

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
X	2	BS 100	SOLDER, TIN ALLOY	
1	1	PC 563	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

1	HFR-4	A0128
1	HFR-4	A0128
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE 5401-451

NOTICE TO PERSONS RECEIVING THIS DRAWING
 THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS	TOLS.	ANGLES
.X ± .05	1/64		
.XX ± .01			0° .30'
.XXX ± .005			

MATERIAL

FINISH

FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE

THE TECHNICAL MATERIEL CORP.
 MAMARONECK, NEW YORK

ASS'Y PRINTED CIRCUITED BOARD
 BUFFER AMP.

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	A 4823	Ø

SCALE 2:1 SHEET OF