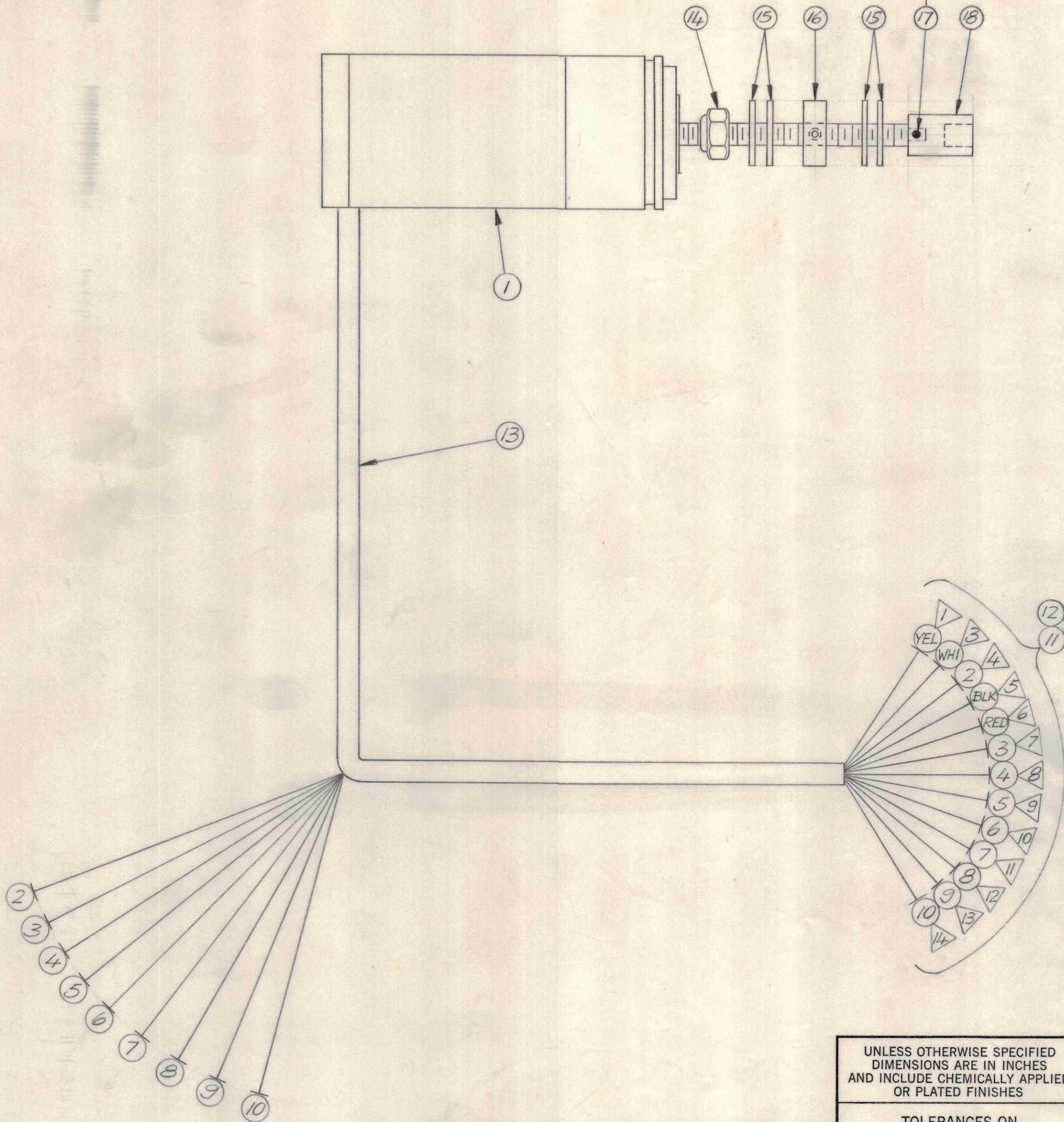


					REVISIONS		
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GA			X	EXP. RELEASE	5/10/70	
	CU			Ø	ORIGINAL RELEASE FOR PRODUCTION	5/14/70	
20566	GE			A	ADD ITEMS 14,15,16,17,18	3-24-72	ES

(USE #52 DRILL)
DRILL & PIN AS SHOWN



1	18	PM 1514	HUB, FEMALE END		
1	17	PN 59-062-8	PIN ROLL TYPE		
1	16	PM 1516	COLLAR, THREADED		
4	15	WA 141-6	WASHER, NYLON		
1	14	SM 127-55-2520	NUT, SELF-LOCKING, HEX.		
X	13	PX 100-1-208	INS. SLVG, BLK		
X	12	PX 100-1-085	INS. SLVG, BLK		
1	11	JT 313-1	CONN., RECP, ML, 15/C	J1	
X	10	MWC24(7)U98	J1 PIN 14	S2B - COM	
X	9		97	13	S2B - NC
X	8		96	12	S1B - COM
X	7		95	11	S1B - NC
X	6		91	10	S1A - COM
X	5		92	9	S1A - NC
X	4		93	8	S2A - COM
X	3		94	7	S2A - NC
X	2	MWC24(7)U3	J1 PIN 4	S2A - NO	
1	1	MO 139	MOTOR, LOAD		

QTY. REQ.	ITEM	PART NO.	FROM	DESCRIPTION	TO	SYMBOL
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BLUETT LIST OF MATERIAL

1	HFLA-10K	AX5114
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL	DATE
TOLERANCES ON		MECH. DES.	DATE
DECIMALS	FRACTIONS	ELECT. DES.	DATE
.X ± .05	± 1/64	CHECKED	DATE
.XX ± .01	ANGLES	DRAWN	DATE
.XXX ± .005	± 0° -30'		
MATERIAL			
FINISH			

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ASS'Y, MOTOR, LOAD			
SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	A 4819	A
SCALE 1/1	SHEET		OF

A 4819