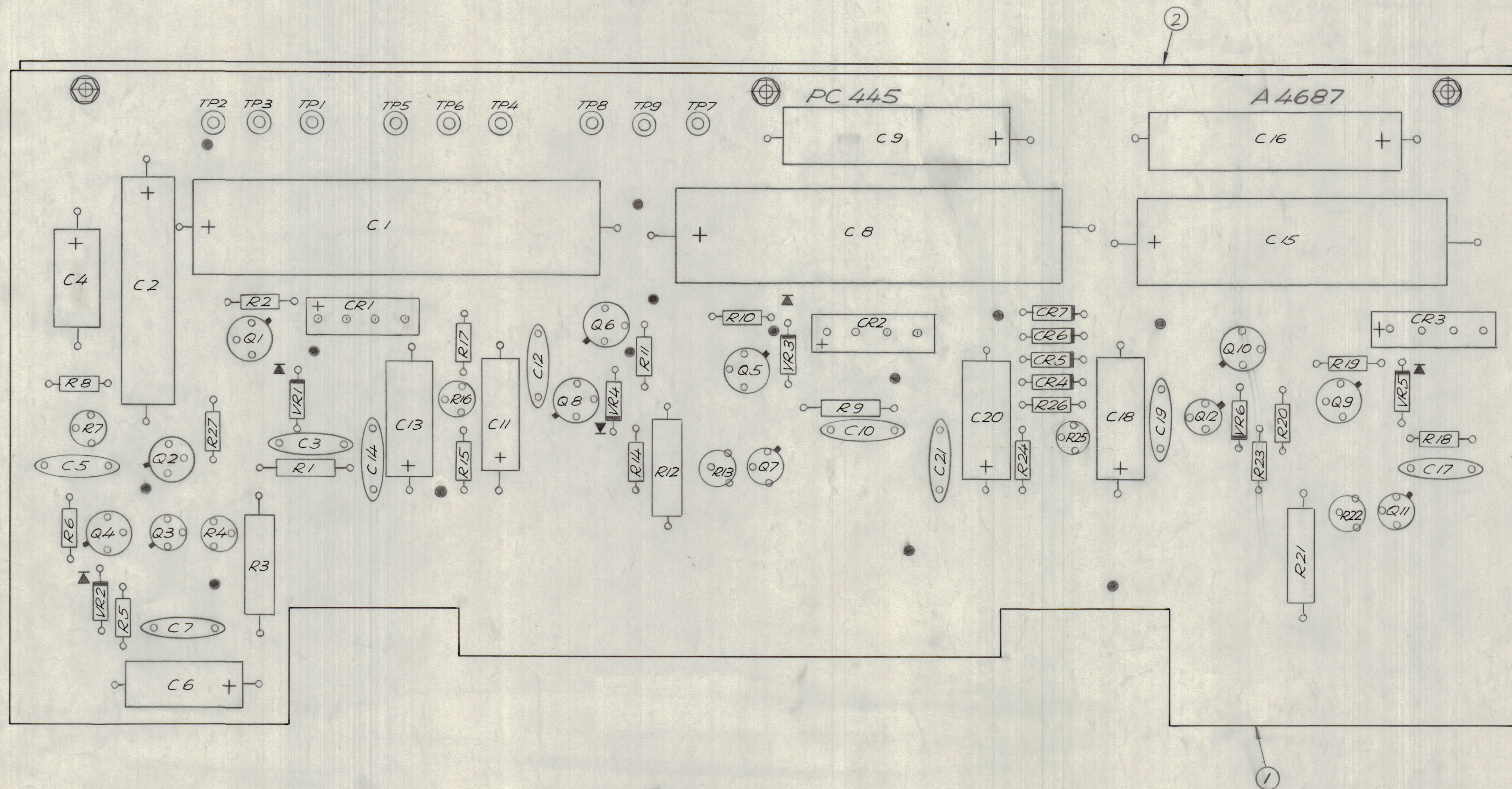


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
X		EXP. RELEASE	8/17/69			KCH
Ø		ORIGINAL RELEASE FOR PRODUCTION	8/17/69			KCH YJB



**ASSEMBLY NOTES:**

1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU-HOLES
2. CAUTION, WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER SPEC. 5 676
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4687
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

63 Fig 5-74 64 Fig 5-71

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	7	BS 100	SOLDER, TIN ALLOY	
3	6	NTH 0440 BNG	NUT, PLAIN HEXAGONAL	
3	5	LWE 04 MRN	WASHER, LOCK EXTERNAL	
3	4	FW 04 HBN	WASHER, FLAT	
3	3	SCPP 0440 BN4	SCREW MACHINE	
1	2	MS 5343	STIFFENER, PRINTED CIRCUIT BD.	
1	1	PC 445	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i>	DATE 8/16/69	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
TOLERANCES ON		ELECT. DES.	DATE		
DECIMALS	FRACTIONS	CHECKED <i>[Signature]</i>	DATE 8-6-69	ASSY. PRINTED CIRCUIT BD. POWER SUPPLY CARD	
.X ± .05	± 1/64	DRAWN <i>[Signature]</i>	DATE 2/17/69		
.XX ± .01	ANGLES			SIZE	CODE IDENT. NO. DWG NO.
.XXX ± .005	± 0°-30'			D	82679 A 4687
MATERIAL				SCALE	2:1
FINISH				SHEET	OF

1	HFSR - 4	BMA 273
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE	
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