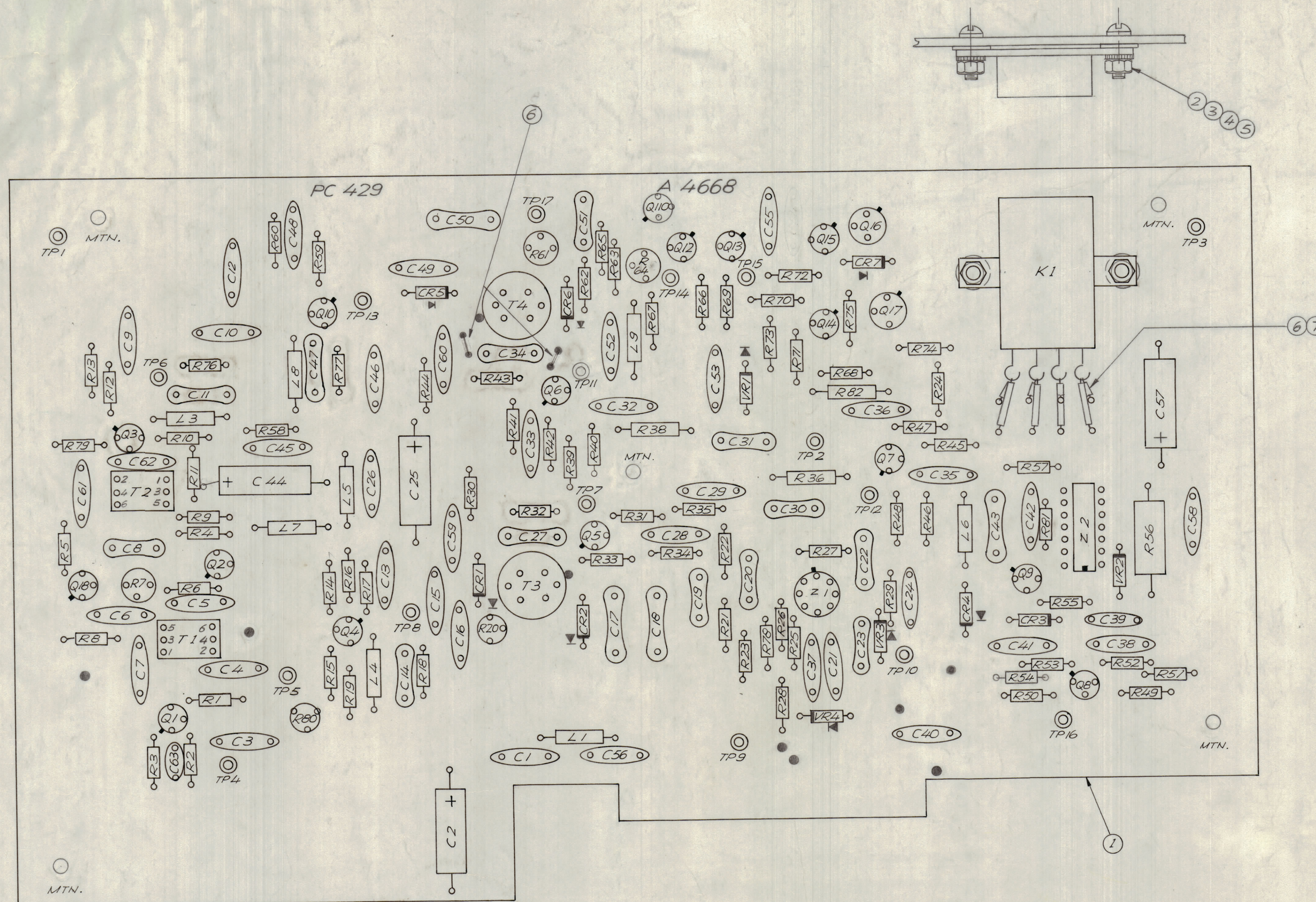


		REVISIONS					
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
X		EXP. RELEASE	3/18/68				
X1		DELETE C54	2/19/69	X1			
0		ORIGINAL RELEASE FOR PRODUCTION	2/11/69				
A		ADD. R54, DELETE C54	4/7/68	19637			
B		DELETE ITEM B + ADDED PIN NOS T1-T2	4/9/76	20013	G.E.	(A)	(D)



(4 Fig 5-25) (3 Fig 5-24)

**ASSEMBLY NOTES:**

1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU - HOLES
2. CAUTION, WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER SPEC. S 676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4668.
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	9	BS 100	SOLDER, TIN ALLOY	
	8	DELETED		
X	7	PX100-6-022	INSULATION, SLEEVING, TEFLON	
X	6	WL 100-7	WIRE, ELECT. BUSS.	
2	5	NTH 0440 BN 6	NUT, PLAIN HEXAGONAL	
2	4	FW 04 HBN	WASHER, FLAT	
2	3	LWE 04 MRN	WASHER, LOCK EXTERNAL	
2	2	SCRP 0440 BN 4	SCREW MACHINE	
1	1	PC 429	PRINTED CIRCUIT BOARD	

FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP.	
MECH. DES.		DATE	MAMARONECK, NEW YORK	
ELECT. DES.		DATE	ASSY. PRINTED CIRCUIT BD	
CHECKED		DATE	PHASE DETECTOR	
DRAWN		DATE		
MATERIAL		DATE	SIZE	CODE IDENT. NO. DWG NO.
FINISH		DATE	D	82679 A.4668
		DATE	SCALE	2:1
		DATE		SHEET OF

1	HFRR - 4	AX 5062
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
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TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0' - 30'