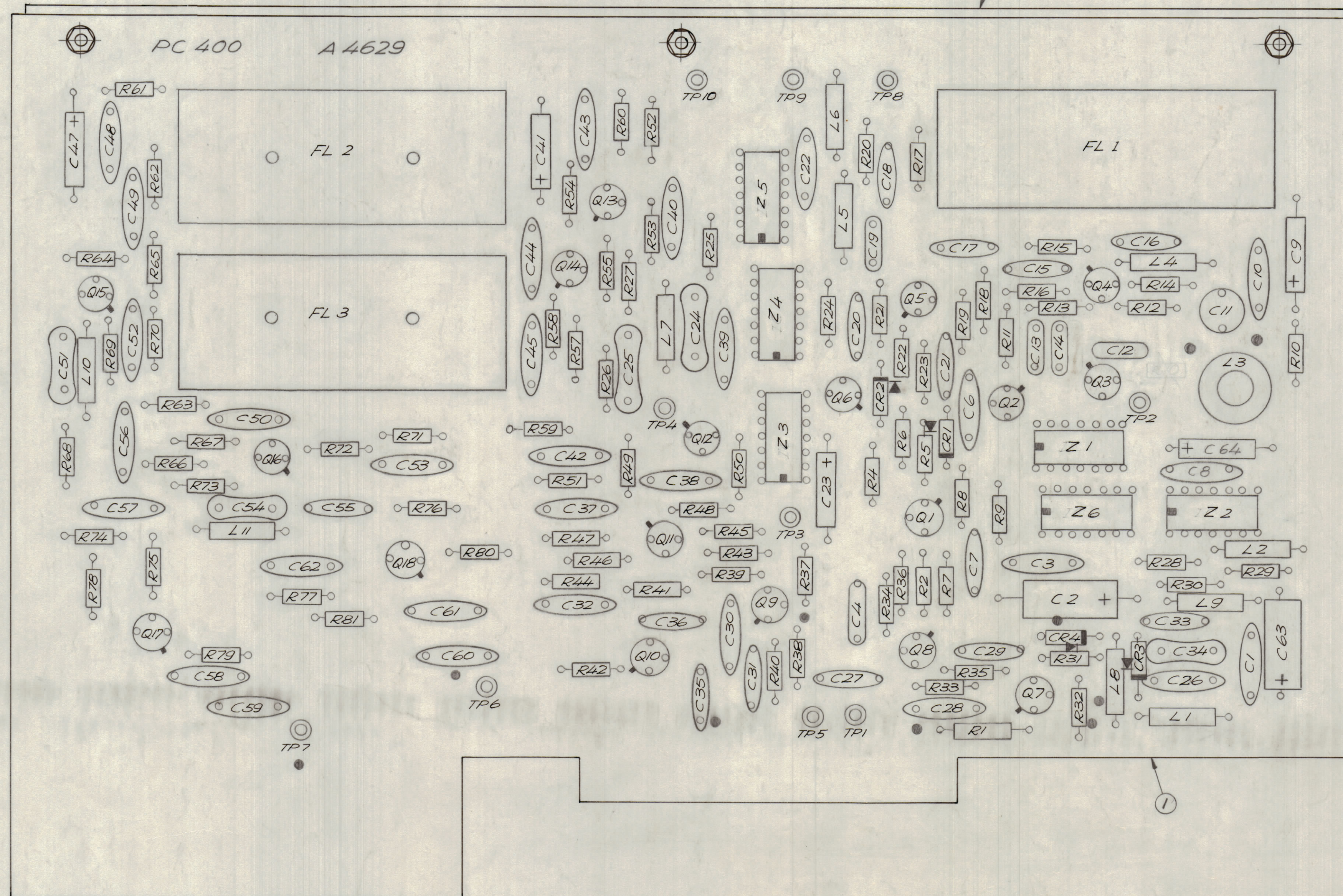


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
X		EXP. RELEASE	2/7/69		CH	
Ø		ORIGINAL RELEASE FOR PROD	9/2/69		RH	



**ASSEMBLY NOTES:**

1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU-HOLES
2. CAUTION, WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER SPEC. S 676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4629
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

**63 Fig 5-57**  
**64 Fig 5-56**

QTY.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	8	BS 100		SOLDER, TIN ALLOY	
4	7	LWS 04 MRN		LOCKWASHER SPRING TYPE	
3	6	NTH 0440 BNG		NUT, PLAIN HEXAGONAL	
3	5	LWE 04 MRN		WASHER, LOCK EXTERNAL	
3	4	FW 04 HBN		WASHER, FLAT	
7	3	SCPP 0440 BNA		SCREW, MACHINE	
1	2	MS 5333		STIFFENER, PRINTED CIRCUIT BD	
1	1	PC 400		PRINTED CIRCUIT BOARD	

FINAL APPROVAL		DATE	LIST OF MATERIAL	
[Signature]		9/2/69	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  <b>ASSY PRINTED CIRCUIT BD</b> <b>SUB CARRIER, GENERATOR</b>	
MECH. DES.		DATE		
ELECT. DES.		DATE		

TOLERANCES ON		CHECKED	DATE
DECIMALS	FRACTIONS	[Signature]	9/25/69
.X ± .05	± 1/64		
.XX ± .01	ANGLES		
.XXX ± .005	± 0° - 30'		

MATERIAL	FINISH	SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
		D	82679	A 4629	Ø

1	MSAR - 4	BMA 309
QTY / UNIT	MODEL USED ON	ASSY NO.
APPLICATION		
CODE		

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