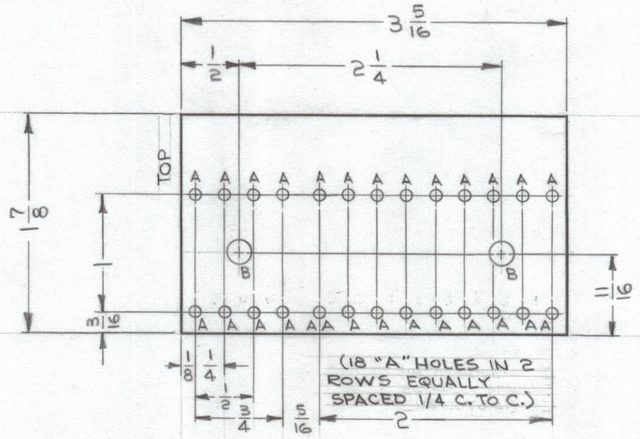
LEGEND		
HOLE	DESCRIPTION	REQ
A	.078 DIA.	26
B	.189 DIA.	2

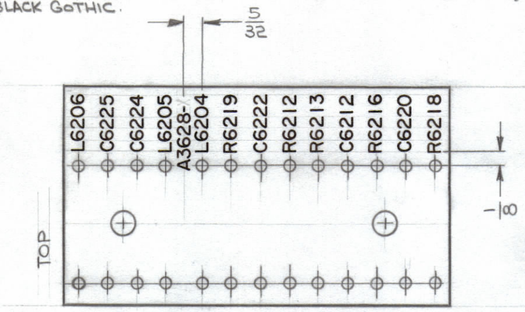


-MACHINING- (A3628-1)

MATERIAL - EPOXY G-10, 1/16 THICK
FINISH - NATURAL FUNGUS PROOF PER TMC SPEC S-113.

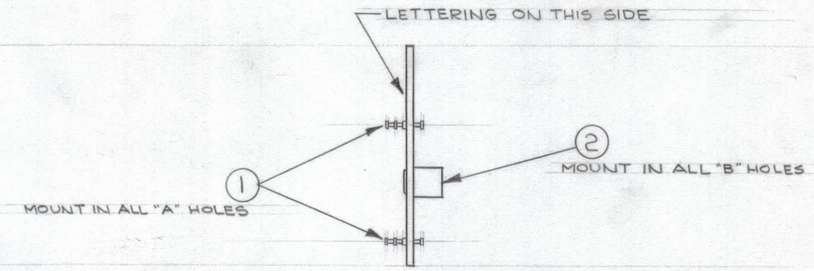
UNLESS OTHERWISE SPECIFIED:
MARKING PROCESS: AS PER TMC SPECIFICATION S-727.

LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.
FUNGUS PROOF PER TMC SPEC S-113, AFTER MARKING PROCESS
MARK TMC PART NO. WITH LATEST REVISION LETTER, 1/8 HIGH, BLACK GOTHIC.



- MARKING - (A3628-2)

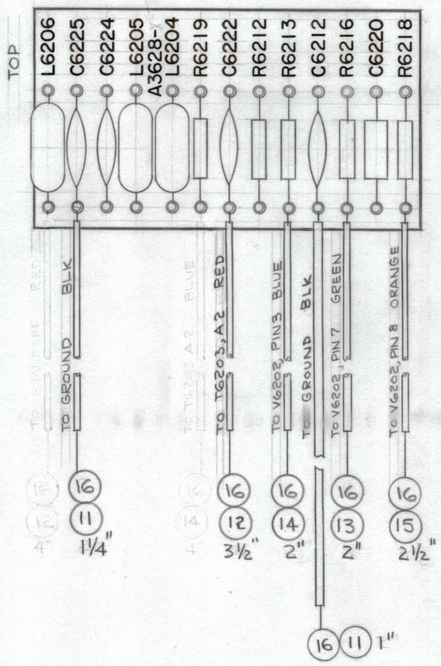
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXPER. RELEASE	4/30/64	1			
	X1	ITEM 10 WAS CM15B181K ALL RESISTORS WERE "K" TOL	10/4/65	X1			
	Ø	ORIGINAL RELEASE FOR PRODUCTION	11-1-65	Ø			
	A	DELE. 1 LEAD (L6206) CHG LEAD DIM'S.	11/11/66	17242	RME		

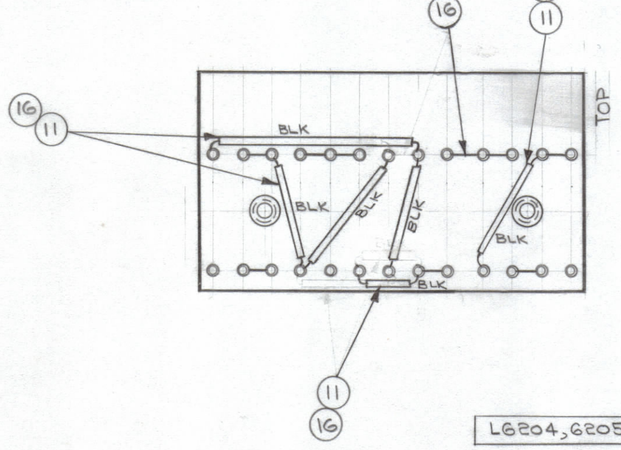


- SUB ASS'Y - (A3628-3)

ELECTRICAL ASSY (A3628-4)

MARK TMC PT NO W/LATEST REV. LETTER.





L6204, 6205, 6206

C6212, 6222, 6224, 6225

NOTE:
ALL SLEEVING TO BE 1/2" SHORTER THAN BUSS WIRE, ON COMPONENT SIDE OF BOARD.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
X	17	BS100	SOLDER, SOFT	
X	16	WL100-6	WIRE, BUSS (#20)	
	15	PX104-8-034	SLEEVING, INSULATION	
	14	PX104-6-034	↕	
	13	PX104-4-034	↕	
	12	PX104-3-034	↕	
	11	PX104-1-034	SLEEVING, INSULATION	
1	10	CM15F181J03	CAPACITOR, FIXED, MICA	C6220
3	9	CL140-1	COIL, MOLDED	
4	8	CC100-37	CAPACITOR, FIXED, CERAMIC	
1	7	RC42GF472J	RESISTOR, FIXED, COMPOSITION	R6219
1	6	RC20GF822J	↕	R6213
1	5	RC20GF393J	↕	R6212
1	4	RC20GF153J	↕	R6218
1	3	RC20GF103J	RESISTOR, FIXED, COMPOSITION	R6216
2	2	TE108-6	STANDOFF, RIVET TYPE	B
26	1	TE168-4-B	TERMINAL, MINIATURE	A

O. POSE — LIST OF MATERIAL

MATERIAL: SEE MACHINING	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH: SEE MACHINING	TITLE: TERMINAL BOARD ASSY (705 KC OSC & AMP)	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN: [illegible] DATE 5-1-64	FINAL APPROVAL: [illegible] DATE 10/30/65
DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'	CHECKED: [illegible] DATE 10/26/65	
	ELECT. DES.: [illegible] DATE 10/29/65	A3628 — A
	MECH. DES.: [illegible] DATE 10/27/65	SHEET — REV. LTR.

1	SBS-7, 4	A2873
Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1:1 — CODE A

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NOTES

A3628 A

TMC FORM 110

M/L [illegible] 10/27/65

REPROVEL NO. 440H 10108