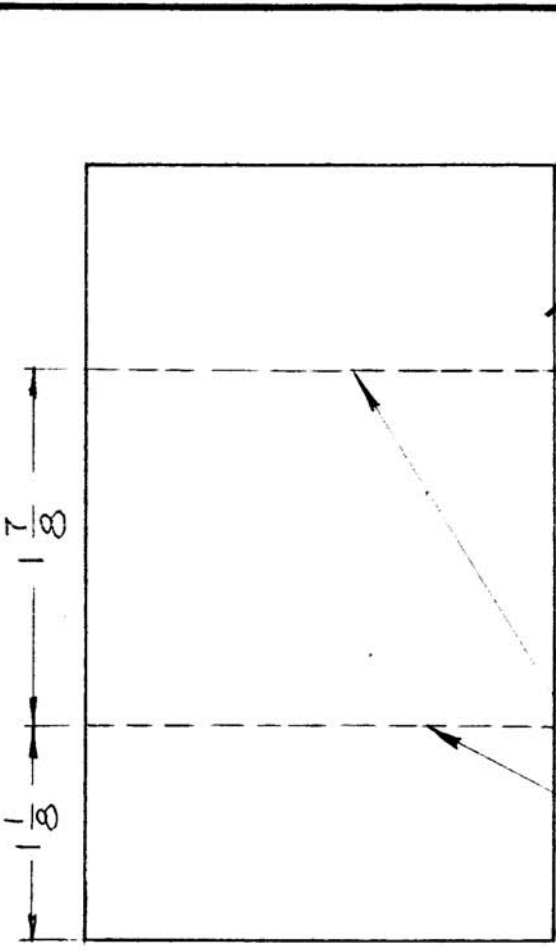
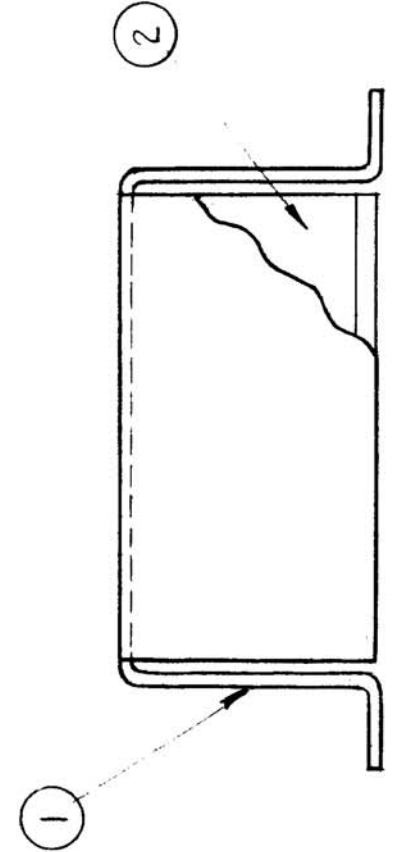


THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE FOR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT	MODEL	USED ON
1	LFA -4	ASSY. NO.
		DATE
		5-31-63

A-3178



BEND 90°

ASSEMBLY PROCEDURE  
 1: BEND UP FISH PAPER (ITEM 2)  
 2: INSERT FORMED FISH PAPER INTO COVER & FASTEN WITH CEMENT (ITEM 3)

X	3	GL-103	CEMENT, DUCCO
1	2	IM-179-9	FISH PAPER
1	1	MS-3367/LD-1317	COVER, DIODE BOARD

REQ. ITEM	PART NO.	Q. POSE	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
			COVER ASSEMBLY	
STOCK SIZE		MATERIAL		
TYPE & TEMPER		HEAT TREAT. SPEC.		
DRAWN		CHECKED		
G.D.L.		10 <sup>9</sup> /5/63		
DATE		4F4		
SCALE		6.14.63		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL		
DECIMALS		.X ± .05		
.XX ± .01		.XXX ± .005		
TOLERANCES		FRACTIONS ± 1/64 ANGLES ± 0° 30'		
FINISH & SPEC. N.		ELEC. DES. APP. MECH. DES. APP.		
		A-3178		