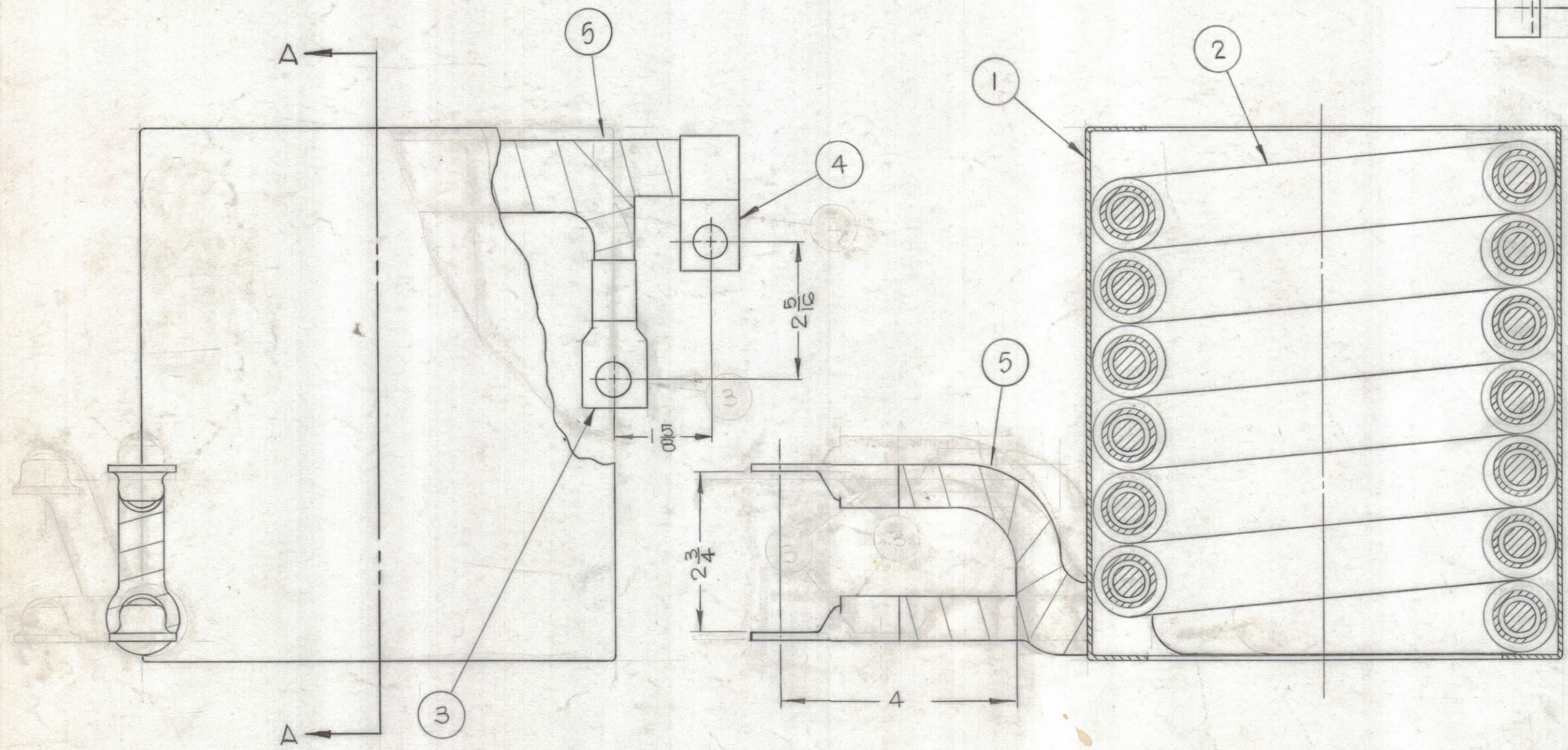
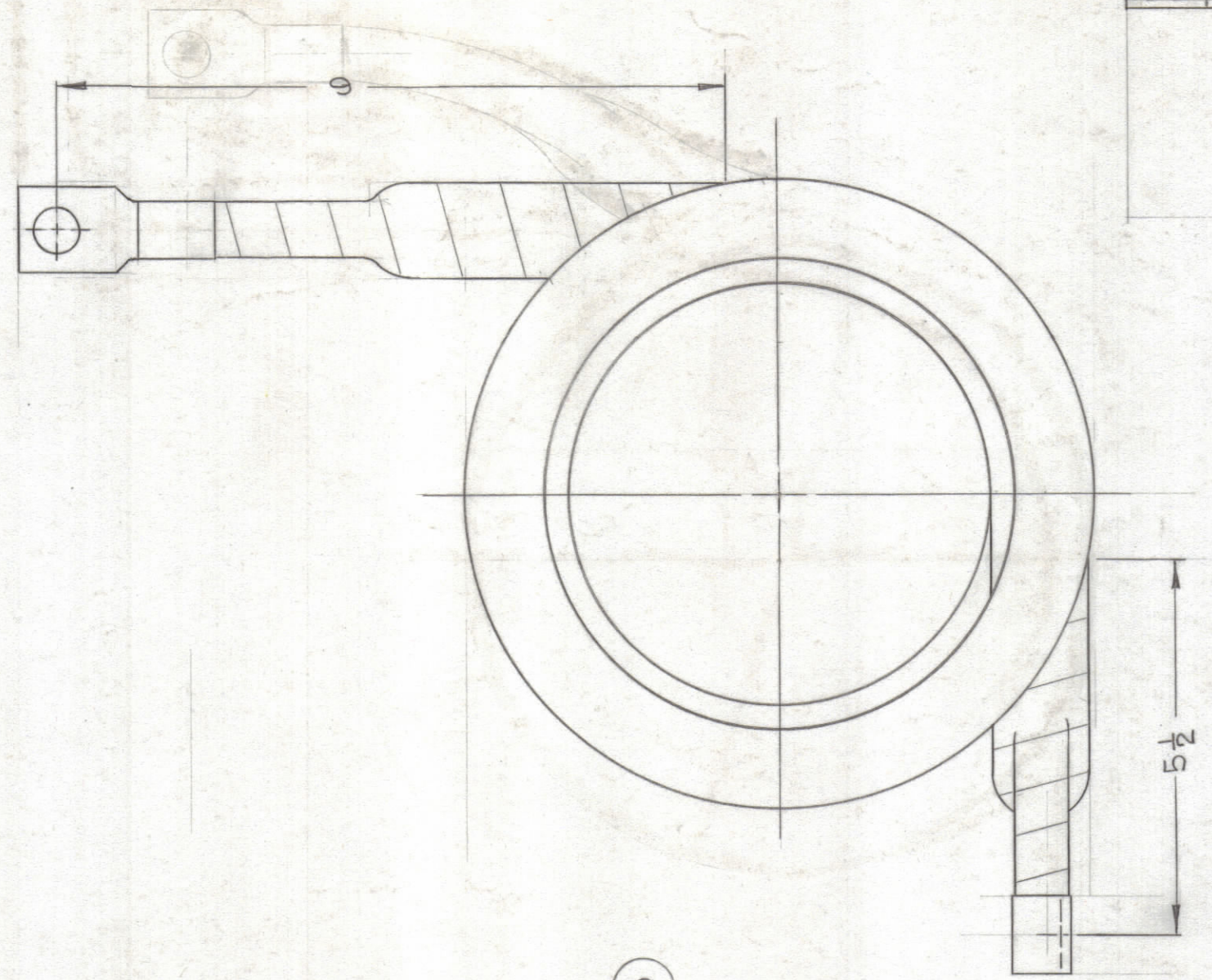


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	0	ORIGINAL RELEASE FOR PROD.	5/11/64				
B2	A	ITEM #4 WAS TE-199	7.23.64	11934		WB	



SECTION A-A

**ASSEMBLY PROCEDURE:**  
 STARTING AT BOTTOM, WIND 6 TURNS OF ITEM (2) INSIDE ITEM (1), LEAVING 1 1/2 INCHES OF ITEM (2) EXPOSED. STRIP BACK CONDUCTORS & ATTACH TERMINALS AS SHOWN. INSULATE WITH ITEM (5)

**NOTES**

L	GPT-200K AX-393	A-2753
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:2	CODE A	

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
X	5	TA-113-1	TAPE, ELECTRICAL	
1	4	TE-199-1	TERMINAL, ELECTRICAL	
3	3	TE-178-4	TERMINAL, ELECTRICAL, HEAVY	
12-9'	2	WI-146-1	CABLE, SPECIAL PURPOSE (BIFILAR)	
1	1	PX-724	RETAINER, COIL	

F. BUDETTI		LIST OF MATERIAL	
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		TITLE COIL ASSEMBLY, CL-313	
DRAWN CHECKED	DATE DATE	FINAL APPROVAL DATE	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES. MECH. DES.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DATE DATE	DATE
		DATE DATE	DATE

A-3160  
A