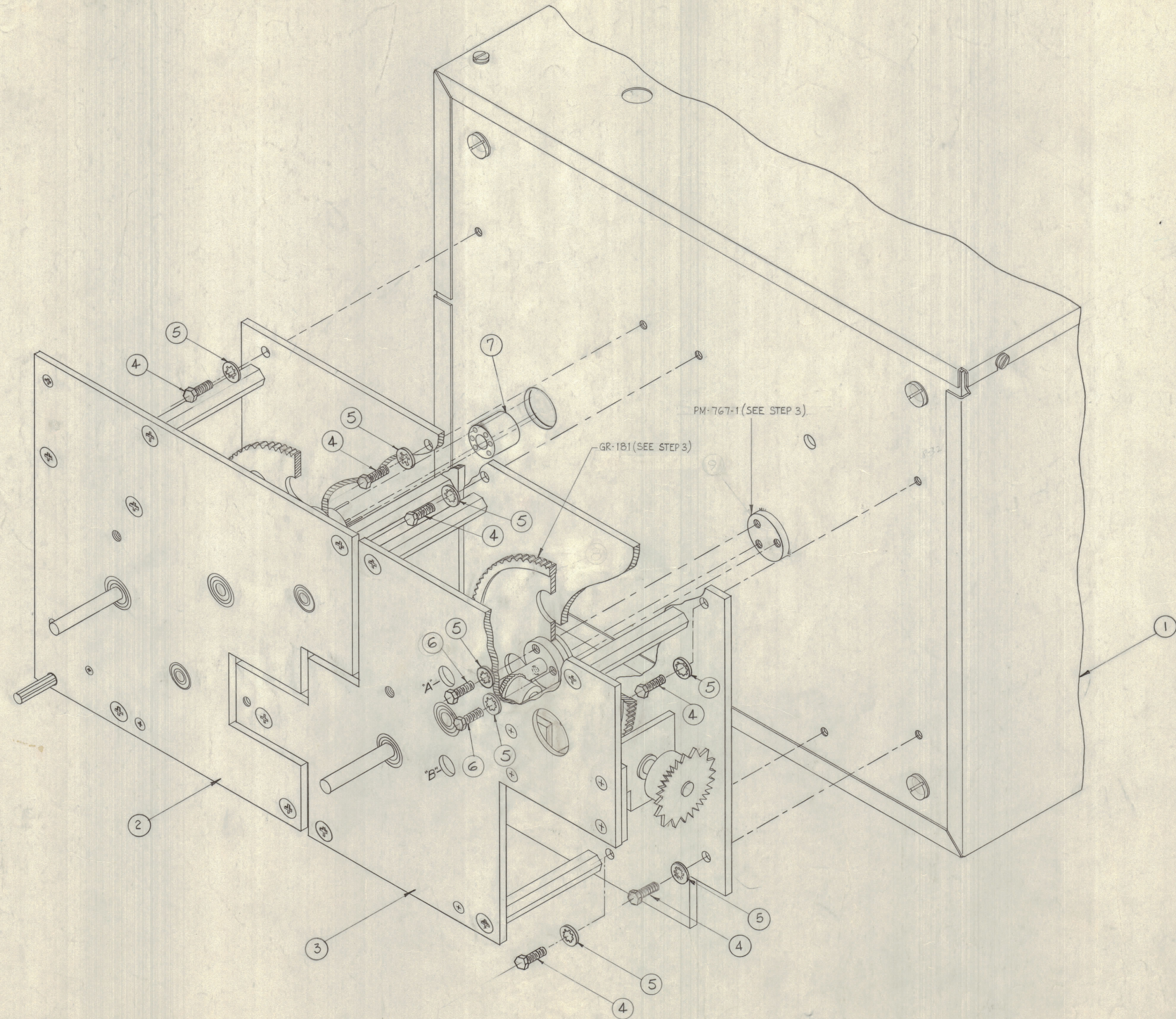


ZONE		SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
A			ITEM (1) WAS A-2532 - ASSY No. CHART ADDED	4-1-64	11172			



ASSEMBLY PROCEDURE

STEP 1 - LINE UP ITEM 7 INTO ITEM 1 BEFORE MOUNTING ITEM 2.
 STEP 2 - PUSH ITEM 2 FLUSH WITH ITEM 1, LINE MOUNTING HOLES & SECURE WITH ITEMS 4 & 5.
 STEP 3 - RELEASE SPRING ON DETENT ARM BEFORE MOUNTING ITEMS
 A - LINE UP GR-181 WITH PM-767-1.
 B - LINE UP 2 HOLES FROM GR-181 & PM-767-1 WITH HOLES "A" & "B" BEFORE INSERTING ITEMS 5 & 6.
 C - TIGHTEN BOTH SCREWS BY INSERTING SCREWDRIVER.
 STEP 4 - RE-TIGHTEN ALL SET SCREWS & MOUNTING SCREWS BEFORE MOUNTING FRONT PANEL.

ASS'Y No.	ITEM 1
A-3076-1	A-2532
A-3076-2	A-3593

A-3076-A

ITEM	QTY	DESCRIPTION	SYMBOL
1	1	GR-181	GEAR SPUR
1	7	PX-662-1	COUPLER, SHAFT, RIGID
3	6	SCHH08325514	SCREW, MACHINE
7	5	LW108M55	LOCK WASHER, INTERNAL TOOTH
7	4	SCHH0832556	SCREW, MACHINE
1	3	A-3058	BANDSWITCH GEAR ASS'Y.
1	2	A-3051	TUNING GEAR ASS'Y.
1	1	SEE CHART	TUNER ASS'Y.

REQ'D.		ITEM	PART NUMBER	DESCRIPTION	SYMBOL
KRUJ - ANGER LIST OF MATERIAL					
MATERIAL			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH			TITLE TUNER & GEAR ASS'Y		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN W TANTILLO	DATE 8-26-62	FINAL APPROVAL BP	
DECIMALS X ± .05 XX ± .01 XXX ± .005		CHECKED KRUJ	DATE 12/7/62	DATE 12/7/62	
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES.	DATE	A-3076-A	
TOLERANCES		MECH. DES.	DATE	REV. LTR.	

NOTES

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