

SYMBOL(S)	ITEM NO.	USED TO MOUNT OR REMARK	QTY	USED ON	
				MODEL	DATE
				HFA-1	A2536

NOTE: DELETE ITEM NO. 13 WHEN  
USED WITH DDR-5A1A

3	HA102	4
8	HA102	4
9	A2568	3
10	TK113	12
11	HA102	4
12	A2568 WIRING	X
5	For DET Sw	

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
2	CA480-3-4.50	LEAD, ELECTRICAL	
X	BS100	SOLDER, TIN ALLOY	
4	SCHH1032BN10	SCREW, MACHINE	
12	SCFP1032BN7	SCREW, MACHINE	
3	SCBP0632BN7	SCREW, MACHINE	
4	LWS10MRN	WASHER, LOCK, SPLIT	
1	MS2861	COVER, BOTTOM	
1	MS2860	COVER, TOP	
2	MP123-5FB	KNOB	
2	HA102-13BN	HANDLE, BOW	
4	CUI39-2B	FERRULE, HANDLE	
1	A2569	CHASSIS/FRAME ASSEMBLY	
1	A2568	PANEL ASSEMBLY, FRONT	

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
HFA-1 FINAL ASSEMBLY	
ENG COORD	<i>J. Sabatino</i>
DRAWN	<i>W. J. Sabatino</i>
CHECKED	<i>L. Sobel</i>
DATE	4-22
MECH. DES. APP.	
ELEC. DES. APP.	
FINISH & SPEC. NO.	A2536
FINAL APPROVAL	A

SYMBOL	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	ITEM 13 WAS CA480-16-4.50	2.27.67	17850	440	<i>J. Sabatino</i>	<i>W. J. Sabatino</i>
O	ORIGINAL RELEASE FOR PRODUCTION	4-22-64	0	A.M.	<i>W. J. Sabatino</i>	<i>W. J. Sabatino</i>

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES AND INCLUDE  
CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS  
X ± .05  
.XX ± .01  
.XXX ± .005

TOLERANCES  
FRACTIONS  
± 1/64  
ANGLES  
± 0° 30'

SCALE

CODE