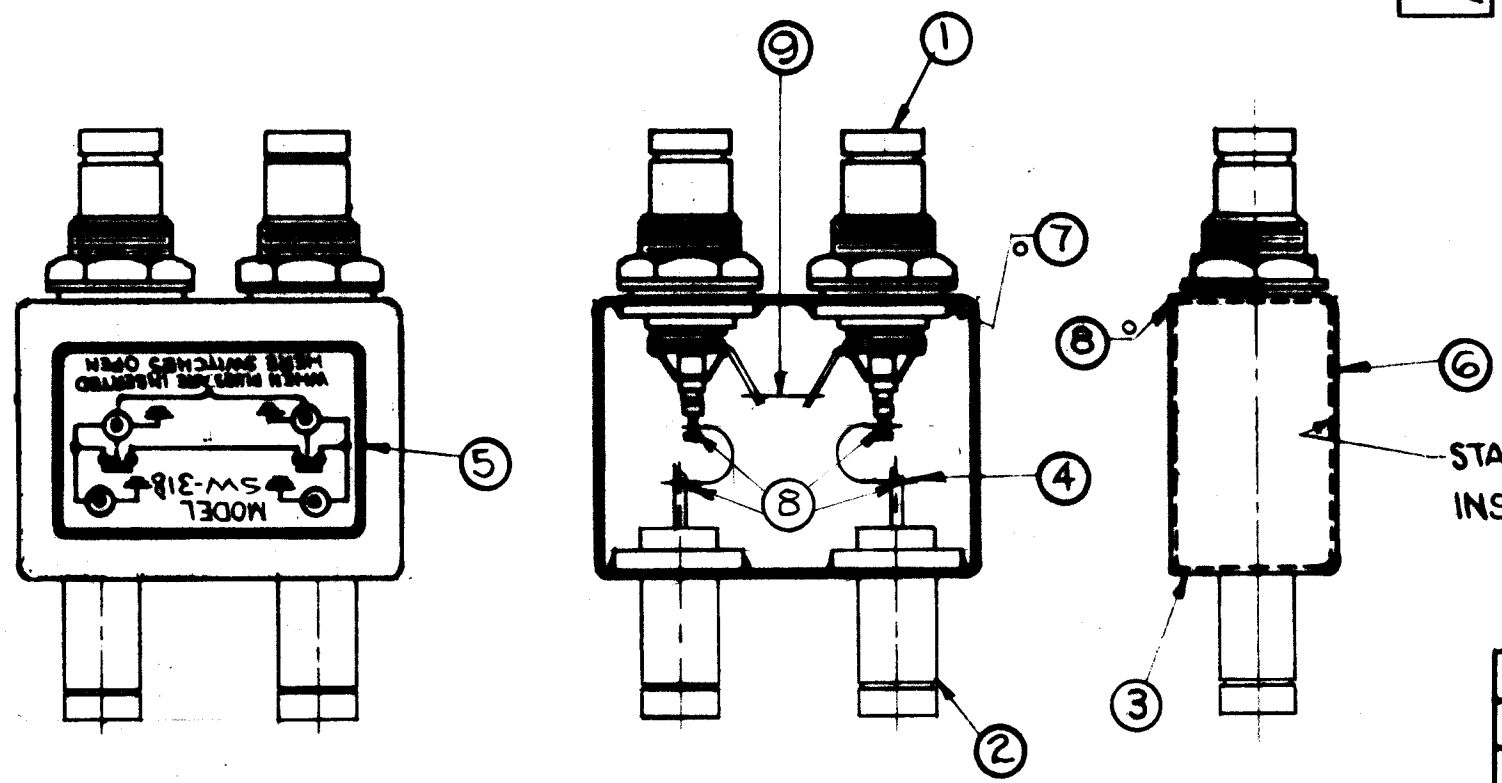


A-2520
B

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
A	ITEM (4) WAS MS-2983-6	4-10-63	6786	TC	ST	ST
B	IT.3P/NW/BX200-2 IT.7W/BS106-4 IT.8W/BS106-2	7-13-72	20783	GE	U	U



STAMP DATE ON INSIDE SURFACE

- INDUCTION HEATING EQUIPMENT SET AT:
AMPERES -
SECONDS -
 - USE ITEM SEVEN (7) FOR MOUNTING ITEMS ONE (1) AND TWO (2).
 - USE ITEM EIGHT (8) FOR SEALING COVER ITEM THREE (3).
 - STRAP (ITEM 4) MUST BE KEPT AS FLEXIBLE AS POSSIBLE. DO NOT ALLOW SOLDER TO RUN OVER STRAP. LAY STRAP IN SO THAT IT CANNOT TOUCH CAN OR CONNECTOR BODIES.
 - FINISH AS FOLLOWS:
S-114 - ZINC CHROMATE PRIMER
S-115 - TMC SMOOTH GREY ENAMEL (DO NOT PAINT CONNECTOR BODIES.)
 - AFFIX ITEM FIVE (5) TO FRONT AS SHOWN.
 - AFFIX ITEM SIX (6) TO REAR AS SHOWN.
- 0 - DENOTES SOLDER ALL AROUND

NOTES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
1"	9	WL-100-5	WIRE, BUSS-BAR #18	
X	8	BS-100-2-0.032	SOLDER, SOFT 361°	
X	7	BS-100-2-0.032	SOLDER, SOFT 450°	
1	6	NP-488	NAMEPLATE IDENTIFICATION (FOIL CAL.)	
1	5	NP-490-6	SCHEMATIC, DIAGRAM (FOIL CAL.)	
2	4	MS-2983-6	STRAP, FLEXIBLE CONNECTOR	
1	3	BX-200-1	CASE, COVER	
2	2	JJ-253	ADAPTOR CONNECTOR	
2	1	JJ-239	ADAPTOR, CONNECTOR	

LIST OF MATERIAL

MATERIAL	SEE LIST	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH	SEE NOTE NO.5	TITLE SW-318 ASSEMBLY		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN A. Jurek	DATE 6-13-62	FINAL APPROV. <i>[Signature]</i>
DECIMALS .X ± .00 .XX ± .01 .XXX ± .005		ENG'G'D. <i>[Signature]</i>	DATE 6-26-62	DATE
TOLERANCES ± 1/64 ANGLES ± 0° 30'		ELECT. DES. <i>[Signature]</i>	DATE 6/27/62	DATE
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		MECH. DES. <i>[Signature]</i>	DATE 6/27/62	DATE
SCALE DO NOT SCALE		A-2520		B