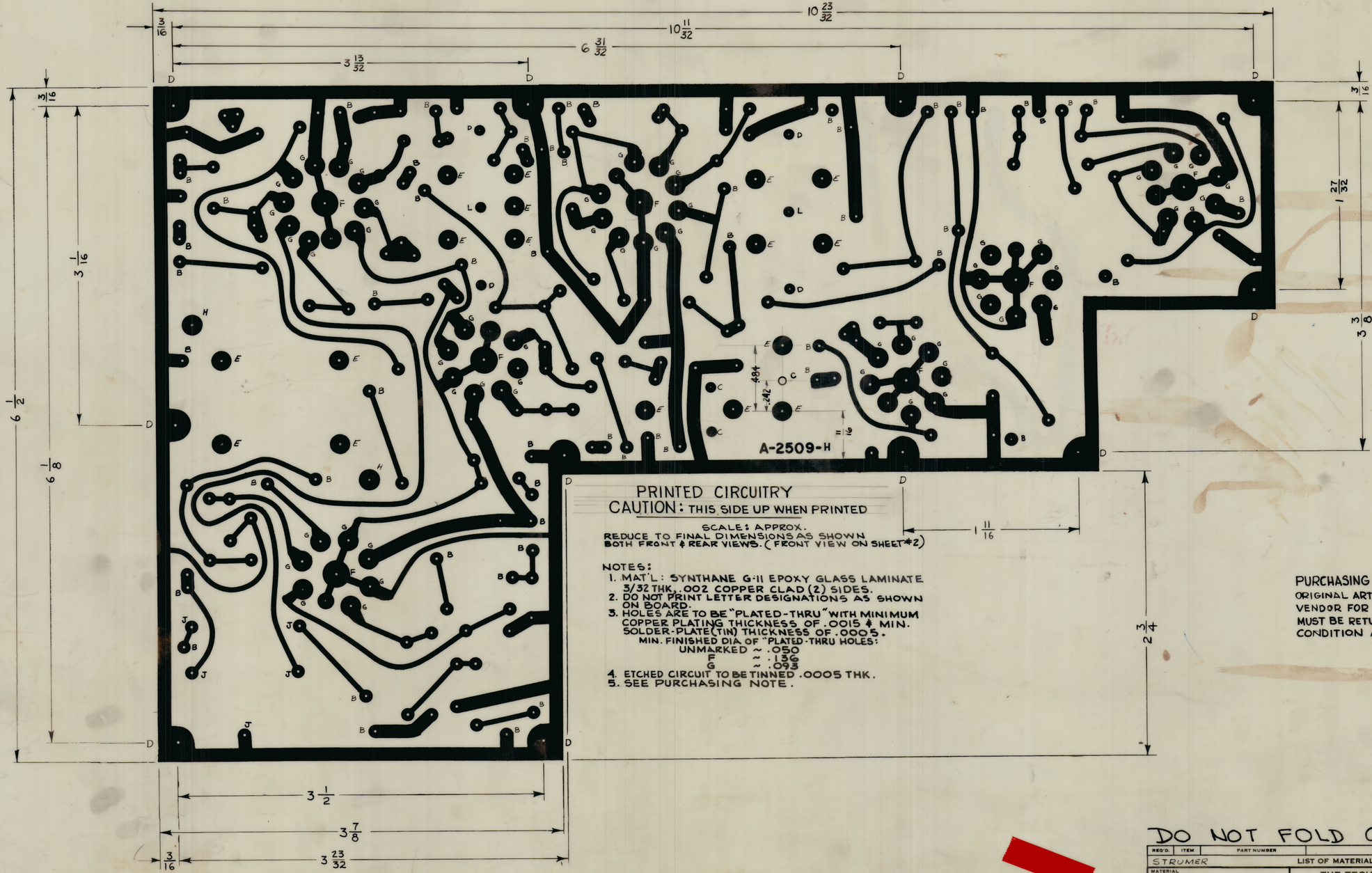
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
—	A	SEE SHEET 2 of 2 REVISION "A"	2-21-63	8327	[illegible]	[illegible]	[illegible]
D11	B	(1) "F" & (5) "J" HOLES ADDED; (1) "C" HOLE DELETED	2-27-63	8403	[illegible]	[illegible]	[illegible]
—	C	SEE SHEET (2) of (2) REVISION "B" REVISED AND CLARIFIED DWG	10/17/63	11200	[illegible]	[illegible]	[illegible]
—	D	UPDATED & CLARIFIED DWG	12/19/63	10567	[illegible]	[illegible]	[illegible]
D-11 D-5, E-5, F	E	ON HOLE SCHED. ADDED (2) L-HOLES 5/16 DIA. "C" QUAN. WAS 3 CHANG. (2) "C" HOLES TO "L", RELOC. (1) UNMARKED HOLE	3.18.64	11054	WJB	[illegible]	[illegible]
E-11 F-8, 4, D-4	F	ON HOLE SCHED. "B" HOLES WAS 51, "F" HOLES WAS 8 & "B" HOLE CALLOUTS ADDED	4.23.64	11277	WJB	[illegible]	[illegible]
	G	SEE SHEET 3 OF 3 FOR REVISION "G"	6.16.64	11588	WJB	[illegible]	[illegible]
—	H	4 "C"-HOLES CHNG. TO "D"-HOLES, 1 "B"-HOLE ADDED	7.24.64	11738	WJB	[illegible]	[illegible]



HOLE SCHEDULE		
LETTER	SIZE	NO. REQD
UNMARKED	DR #53 (.059)	AR *
B	DR #42 (.093)	54
C	1/8 DIA	3
D	5/32 "	15
E	1/4 "	17
F	DR. #27 (.144)	7 *
G	DR #38 (.101)	53 *
H	19/64 "	2
J	DR #51 (.067)	5
L	5/16 DIA.	2

* SEE NOTE 3

PRINTED CIRCUITRY

CAUTION: THIS SIDE UP WHEN PRINTED

SCALE: APPROX.
REDUCE TO FINAL DIMENSIONS AS SHOWN BOTH FRONT & REAR VIEWS. (FRONT VIEW ON SHEET #2)

NOTES:
1. MAT'L: SYNTHANE G-11 EPOXY GLASS LAMINATE 3/32 THK, .002 COPPER CLAD (2) SIDES.
2. DO NOT PRINT LETTER DESIGNATIONS AS SHOWN ON BOARD.
3. HOLES ARE TO BE "PLATED-THRU" WITH MINIMUM COPPER PLATING THICKNESS OF .0015 & MIN. SOLDER-PLATE (TIN) THICKNESS OF .0005.
   MIN. FINISHED DIA OF "PLATED-THRU HOLES:
   UNMARKED ~ .050
   F ~ .136
   G ~ .093
4. ETCHED CIRCUIT TO BE TINNED .0005 THK.
5. SEE PURCHASING NOTE.

PURCHASING NOTE:
ORIGINAL ARTWORK TO BE SUPPLIED TO VENDOR FOR MANUFACTURING. ARTWORK MUST BE RETURNED TO TMC IN GOOD CONDITION AS SOON AS POSSIBLE

H A-2509

DO NOT FOLD ORIGINAL

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
STRUMER			LIST OF MATERIAL	

MATERIAL: SEE NOTE 1

FINISH:

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PRINTED CIRCUIT BD. ASSY (BOTTOM VIEW SHOWN)

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	GPR-92	A2509 SHEET 2

SCALE 2:1 APPROX. CODE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 TOLERANCES FRACTIONS ± 1/64 ANGLES ± 0° 30'

DRAWN W.S. DATE 7/2/66
CHECKED [illegible] DATE 1-14-63
ELECT. DES. [illegible] DATE 10-25-62
MECH. DES. [illegible] DATE 1-11-63
FINAL APPROVAL [illegible] DATE

A-2509 H
SHEET 1 OF 3 REV. LTR.

NOTES

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