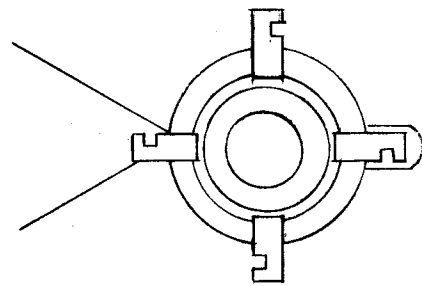
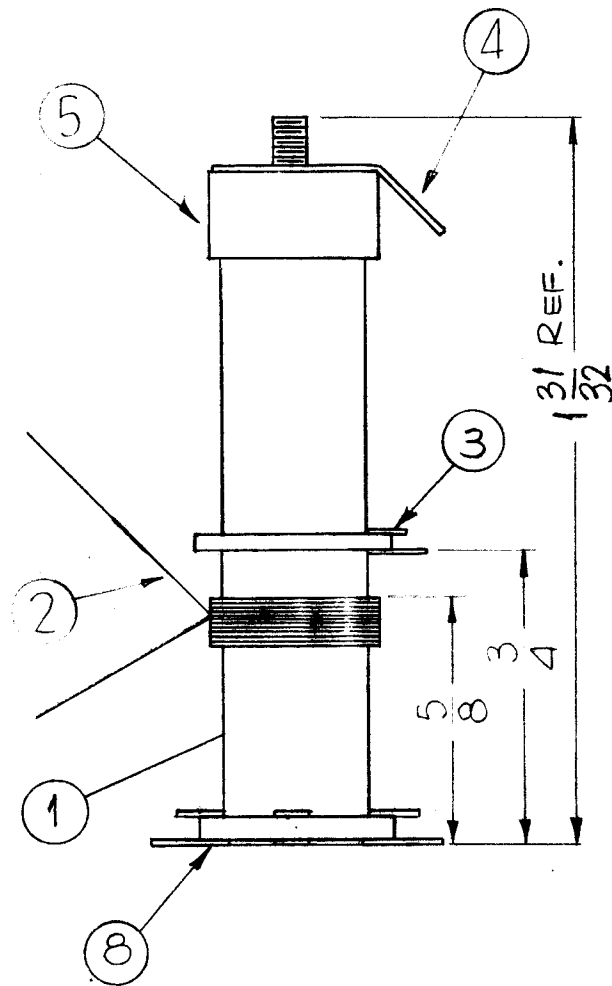


PROCEDURE

WINDING

WIND 8 TURNS OF ITEM #2 CLOSE WIND ON ITEM #1 STARTING 5/8" FROM END. TWIST ENDS 1 1/2 TURNS AND TRIM LEADS TO 2" LONG, TINNED BACK 1 1/2". COAT WINDING WITH ITEM #6.



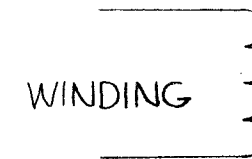
— COIL FORM ASS'Y. —

A 2450 B

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
A	ITEM (8) ADDED	4-15-62	8803		YMB	
B	1 31/32 WAS 17/8	3-21-66	15985	HLA	YMB	

~ SCHEMATIC ~



WINDING ~
 .65μh ± 10%
 Q MIN = 125 @ 25 mc

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
1	8	TE-170-4	TERMINAL, COLLAR	
X	7	BS-100	SOLDER, SOFT	
X	6	GL-104-2	INSULEX 85U	
1	5	SM-110	COLLAR, THREADED	
1	4	TE-104-5	LUG, GROUND	
1	3	TE-170-1	TERMINAL, COLLAR	
X	2	WI-122-22	MAGNET WIRE FORMVAR #22	
1	1	CF-117-15	COIL FORM, PHENOLIC	

STRUMER

LIST OF MATERIAL

MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINISH		TITLE CL-295 ASSEMBLY 44 MC IF AMPLIFIER TANK COIL			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN: <i>J. Strumer</i> CHECKED: <i>J. Strumer</i> DATE: 5/26/62	FINAL APPROVAL: <i>[Signature]</i> DATE:	DATE	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		TOLERANCES ± 1/64 ANGLES ± 0° 30'		SHEET: A 2450 B	

NOTES

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