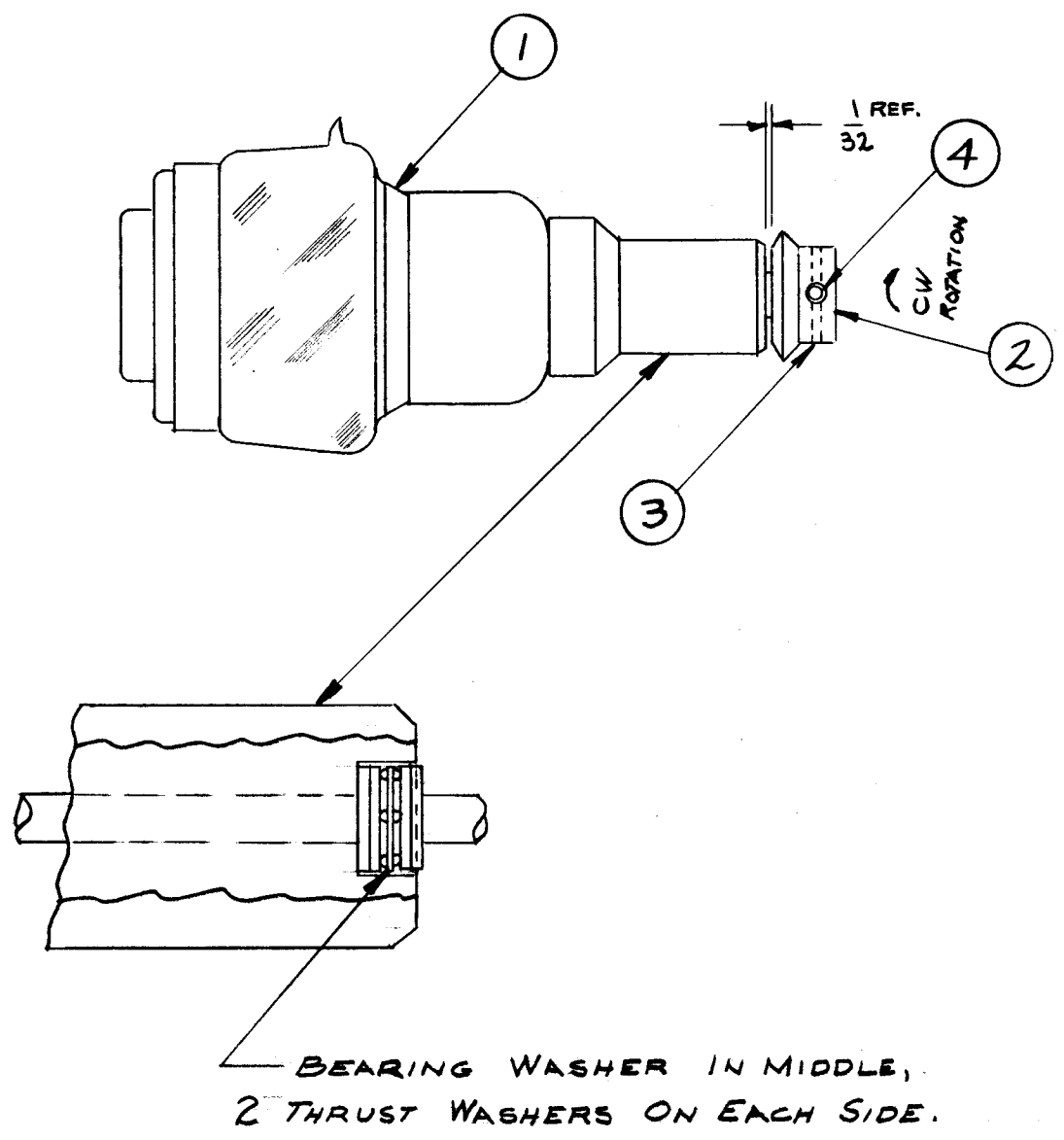


A-1828 A



MFG. EXISTING
RETAINING CAP
(STEP 1)

PROCEDURE

1. REMOVE RETAINING CAP & RETURN TO STOCK
 2. ROTATE SHAFT CCW TO LIMIT.
 3. BE SURE WASHERS ARE PLACED ON SHAFT IN ORDER SHOWN.
 4. PLACE GEAR, ITEM 2, ON SHAFT IN POSITION SHOWN, TIGHTEN SET SCREWS, ITEM 4.
- NOTE:
- ONE SET SCREW MUST BE ON FLAT OF SHAFT
 5. DRILL THROUGH GEAR PILOT HOLE WITH #52 DRILL.
 6. PIN THROUGH WITH ITEM 3.

A	ITEM 4 WAS AN565D6H5	9-27-66	16900	G.D.L.			
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.					
FRAC. DIM. ±		REMOVE ALL BURRS AND SHARP EDGES					
ANGULAR DIM. ±							

1	RFC-1			11-22-60
1	RFD-1			
1	RFC-1			11-17-59
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

2	4	SLHC0632SP5	SET SCREW	
1	3	PN 59-062-16	PIN, SPRING	
1	2	GR-140	GEAR, MITER	
1	1	CB-150	CAPACITOR, VAR, VAC., 5-750mmfd.	
REQ. ITEM		PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL			AM-111 ASS'Y. (CAPACITOR, VAR, VAC., W/ GEAR)	
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.
				A-1828 A