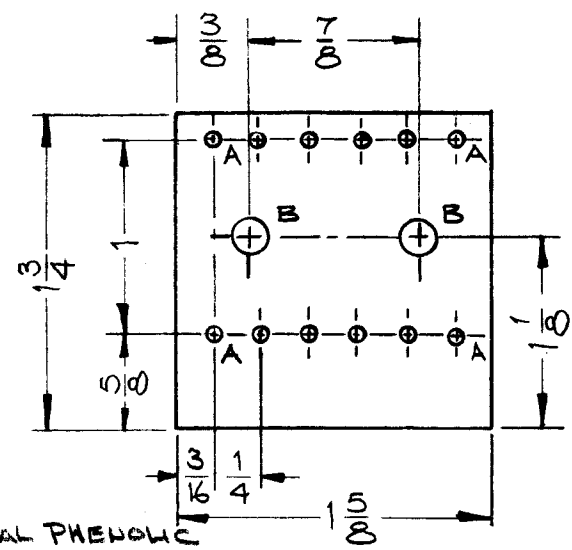


A-1802 A

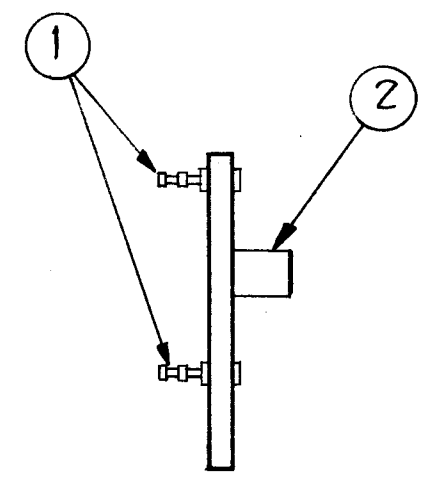
HOLES REQ'D.
 A ~ 5/64(.078) Dia. 12
 B ~ .189 Dia. 2



Material:
 1/16 TK. NATURAL PHENOLIC
 XXXP

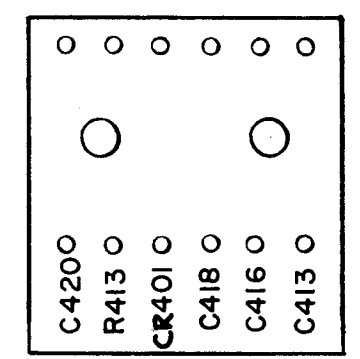
STAGE 1 ~ MACHINING
 (TOP)

NOTE:
 12 holes in two rows
 of 6, 1/4" apart from
 C to C.



STAGE 3 ~ SUB-ASSEMBLY
 (SIDE)

MARKING PROCESS: AS PER TMC SPECIFICATION S-727

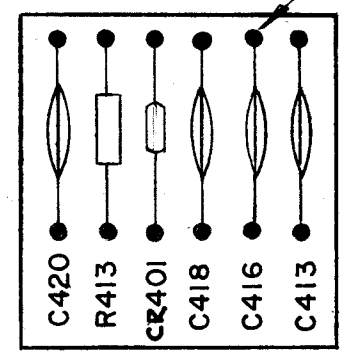


All Lettering 1/8
 high Black Gothic.

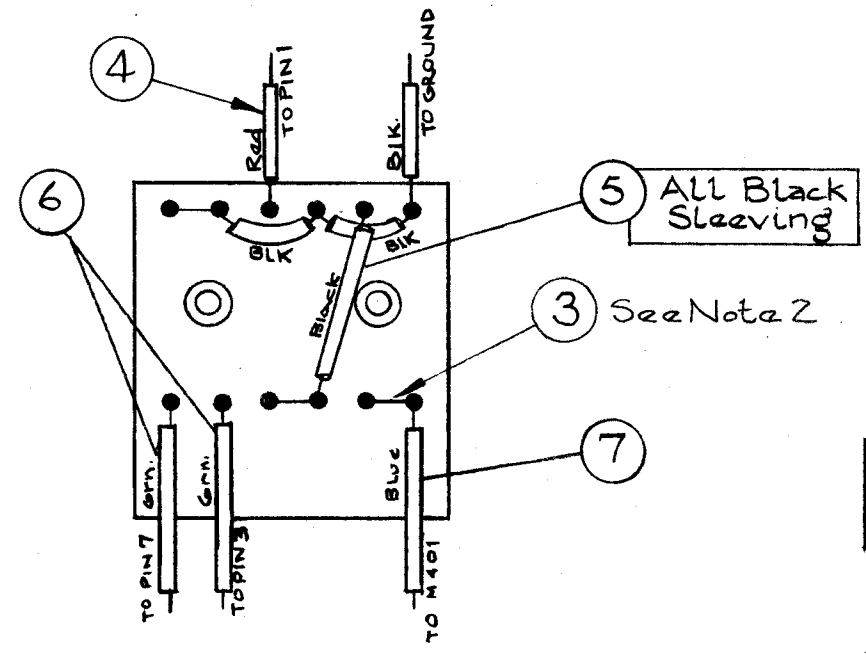
STAGE 2 ~ STAMPING
 (TOP)

-NOTES-

- Solder all connections marked ●, with soft solder (BS-100).
- All buss wire used is WL-100-8, #24.



~STAGE 4~
 COMPONENT LAYOUT
 AND WIRING



C420
 C418
 C416
 C413

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	10	RC20GF153J	RESISTOR, FIXED, COMP.
1	9	IN67	DIODE
4	8	CC-100-28	CAPACITOR, DISK
X	7	PX-104-6-022	INSULATION, SLEEVING
X	6	PX-104-4-022	
X	5	PX-104-1-022	
X	4	PX-104-3-022	INSULATION, SLEEVING
X	3	WL-100-8	WIRE, BUSS-BAR, TINNED
Z	Z	TE-108-1	STANDOFF, RIVET TYPE
12	1	TE-168-4B	TERMINAL, MINIATURE

1/16 th.		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK. NEW YORK	
PHENOLIC		TERMINAL BOARD, 1	
MATERIAL		(SLM-2)	
XXXP		DA Mancuso	J. De
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
NATURAL			
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	
			A-1802 A

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	*	PX-104'S WERE PX-100'S ETIO WAS 153K, UPDATED	11/20/59	14811	H.V.		

1	SLM-2	TB-1	11-11-59
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
			DATE
USED ON			