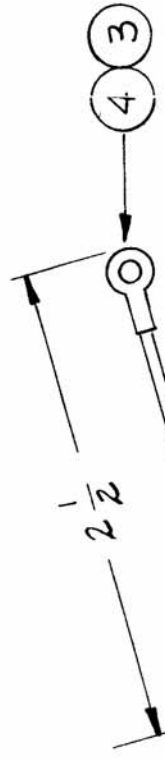


REQ. PER. UNIT		MODEL		USED ON	
AR-113		AR-113		ASSY. NO.	
				DATE	
				10-5-59	
A-1775					

- PROCEDURE:**
1. Wind 12 turns of wire (item 1) on resistor (item 2), close wound.
  2. Attach solder leg. (item 4) to, 2-1/2 piece of item 3 and solder wire to resistor as shown.
  3. Coat winding and entire resistor w/U-85.
  4. Bake for 30 minutes at 270° F.



**NOTE:**  
 Test one unit of 100 mfd  
 R-min.  
 R-max.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 5	BS-100	SOLDER, SOFT	
1	TE-159-34161	TERMINAL, SOLDER	
X 3	MWC 14(19)JO	CABLE, INSULATED	BLACK
1	RW-109-34	RESISTOR, WIREWOUND	
K 1	WI-108-2	WIRE, CEROC (HITEMP)	
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
AR-113 ASSEMBLY			
RESISTOR - SHUNT			
MATERIAL			
STOCK SIZE			
TYPE & TEMPER		DRAWN	
HEAT TREAT. SPEC.		CHECKED	
FINISH & SPEC. NO.		FINAL APPROVAL	
		A-1775	