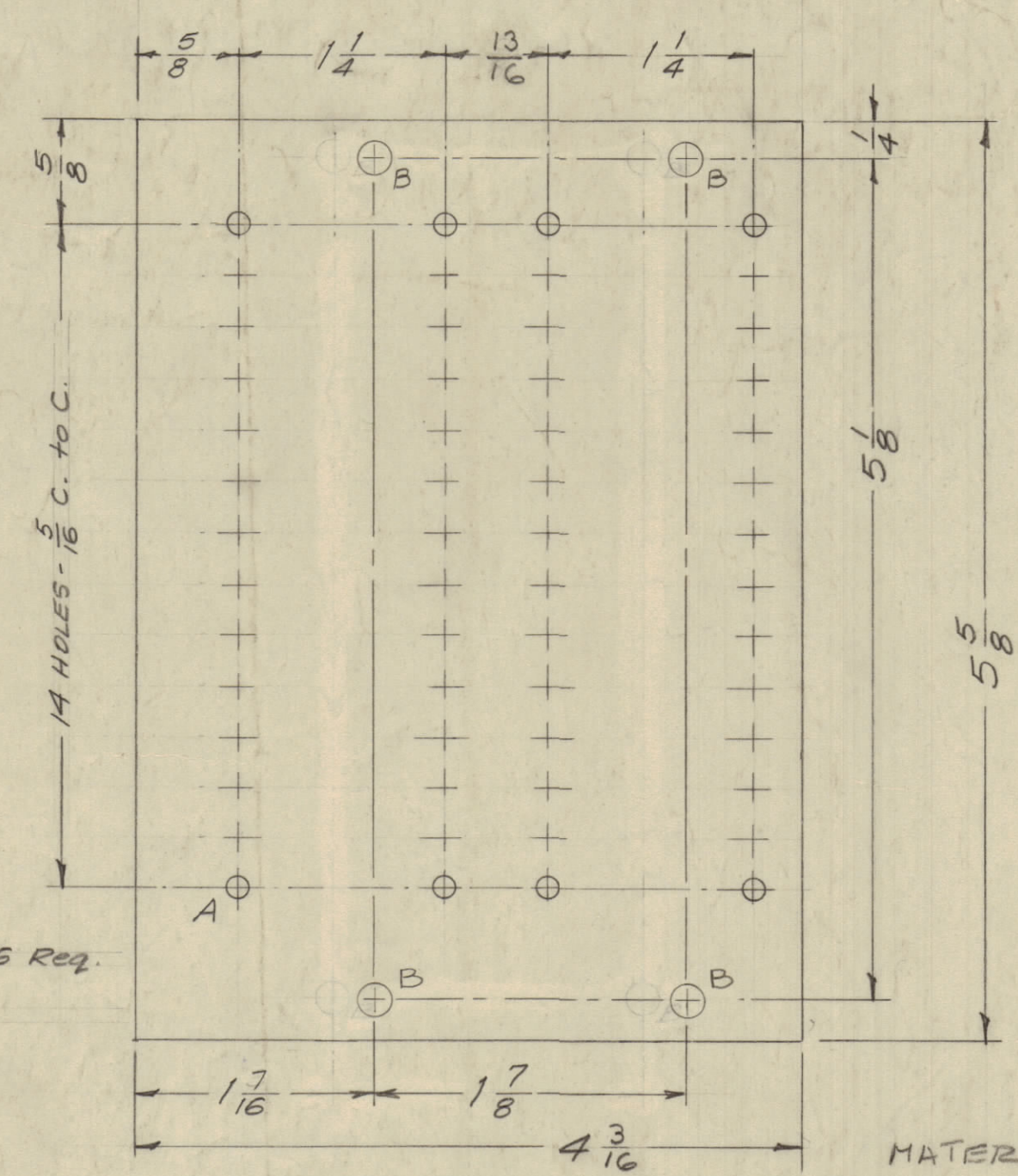
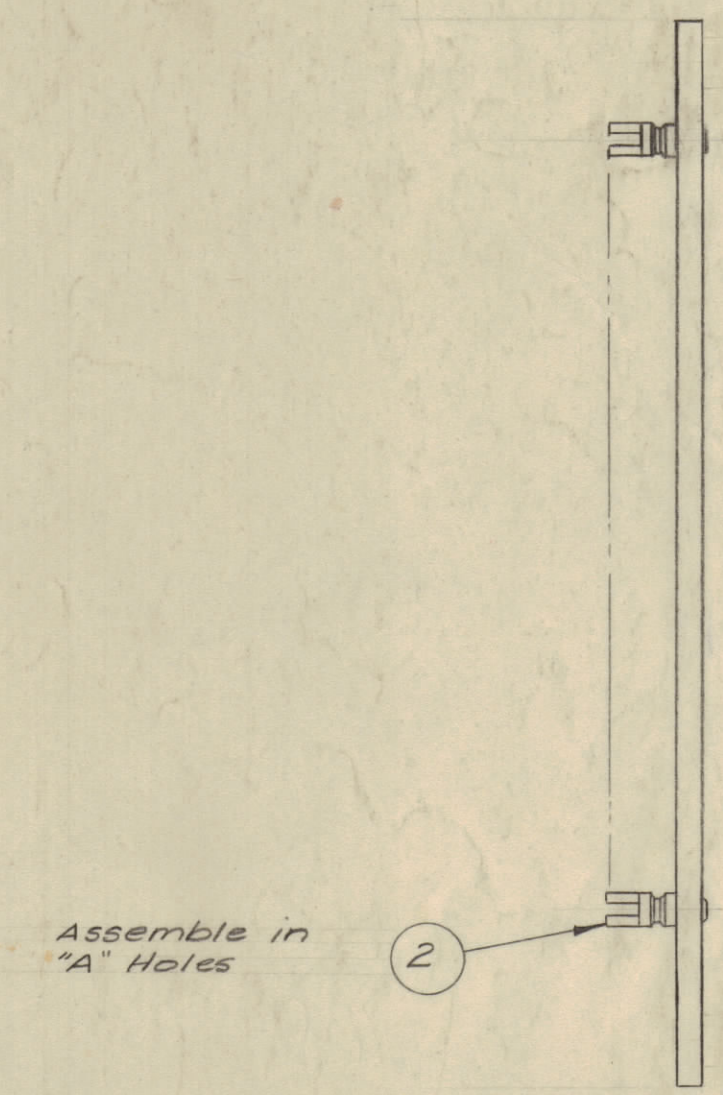


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



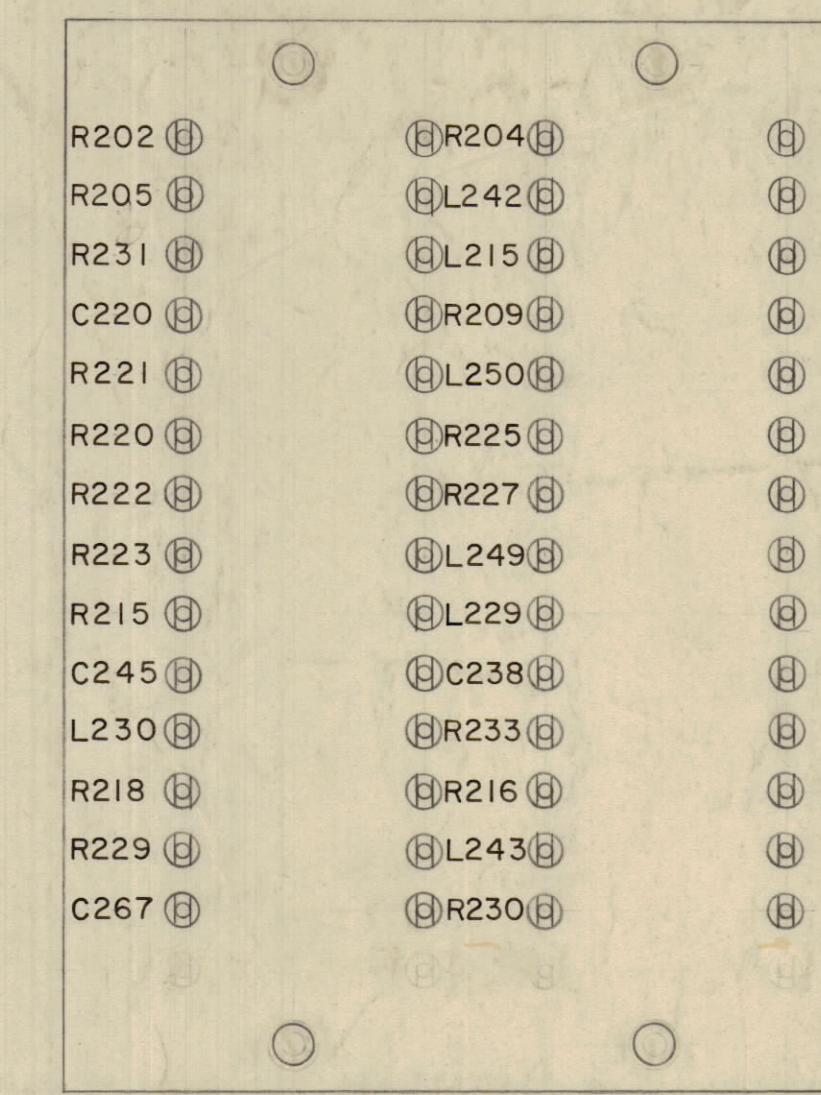
A - No. 32 Dr. (.116 D) - 56 Req.
 B - $\frac{3}{16}$ (.187) D. 4 Req.

STAGE 1 MACHINING



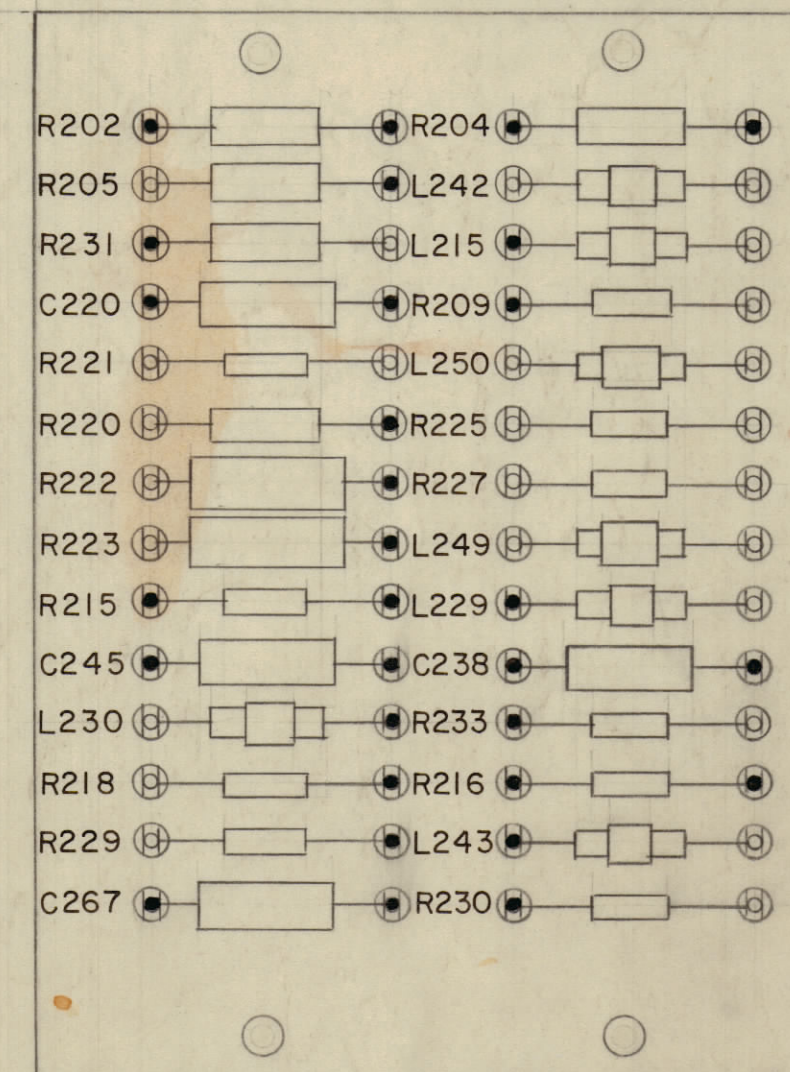
Assemble in "A" Holes

STAGE 2 MECH. ASS'Y.



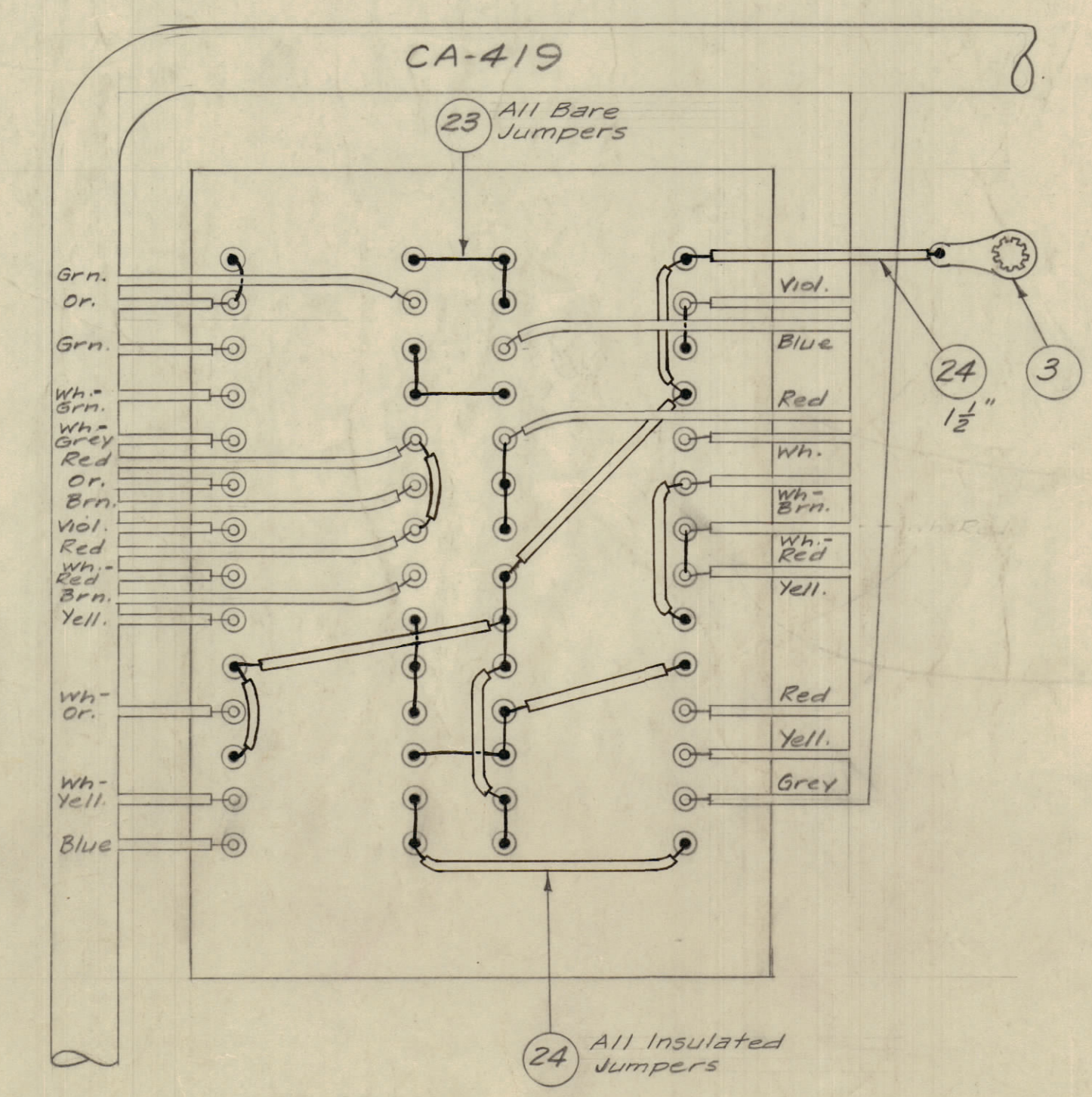
All lettering to be $\frac{1}{8}$ high black Gothic.
 MARKING PROCESS: AS PER TMC SPECIFICATION S-727.

STAGE 3 LETTERING



NOTE - Cable (CA-419) shown for Ref. Only.
 Solder all connections indicated by blackened terminals.
 All other connections (from Cable) to be soldered upon Assembly of Terminal Board into Unit.

STAGE 4 FINAL ASS'Y.



X	25	BS-100	Solder, Soft	
X	24	MWC22(1)UO	Wire, Insulated, (Size 22)	BIK.
X	23	WL-100-7	Wire, Buss (Size 22)	
1	22	RC20GF393J	Resistor, Fixed, Comp.	R233
1	21	RC30GF154K		R231
1	20	RC20GF274K		R230
1	19	RC20GF123K		R229
1	18	RC20GF394K		R227
1	17	RC20GF515J		R225
1	16	RC30GF184K		R223
1	15	RC42GF120K		R222
1	14	RC20GF106K		R221
1	13	RC30GF822K		R220
1	12	RC20GF115J		R218
1	11	RC20GF104K		R216
1	10	RC20GF156K		R215
1	9	RC20GF823J		R209
2	8	RC30GF473K		R205
1	7	RC30GF682K	Resistor, Fixed, Comp.	R202
2	6	CL-177	Coil, RF, 128 μ hy	L250
5	5	CL-180	Coil, RF, 26 μ hy	L249
4	4	CN108C1003J	Capacitor, Fixed, Mylar	
1	3	TE-104-3	Terminal, Locking (# 8)	
56	2	TE-109-3	Lug, Terminal	

F	1-7/16 DIM WAS 1-3/16 DIM	11/5/68	18706	422	FB		
E	ITEM 22 WAS RC20GF403J	8-2-62	6932	SG			
D	ITEM 22 WAS RC20GF203J	6-25-62	6824	R.T.	RONRHM		
5	ITEM 22 WAS RC20GF113J						
4	ITEM 21 WAS RC30GF204J	8/					
3	ITEM 19 WAS RC20GF393K	11/	1174	16			
2	ITEM 6 WAS A-1045 (SAME ITEM)	5/59					
1	ITEM 5 WAS A-1076						
B	TE 108-3 DELETED, (ITEM # 1)	1/6/59	619	J.C.B.			
A	4 3/16 WAS 4, 3/16 WAS 5/16 ITEM # 1 STAGE 4 ADDED	12/1/58		16			
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: FULL					
ALL OTHERS	DEC. DIM. \pm FRAC. DIM. \pm ANGULAR DIM. \pm	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

1	RFC-1			6-26-62
1	RFB-1	685-2		12-31-58
REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
STOCK SIZE			
MATERIAL WEIGHT PER PC.			
TERMINAL BOARD, ALL STAGES			
TYPE & TEMPER			
DRAWN			
HEAT TREAT. SPEC.			
CHECKED			
FINAL APPROVAL			
FINISH & SPEC. NO.			

A-1607 F