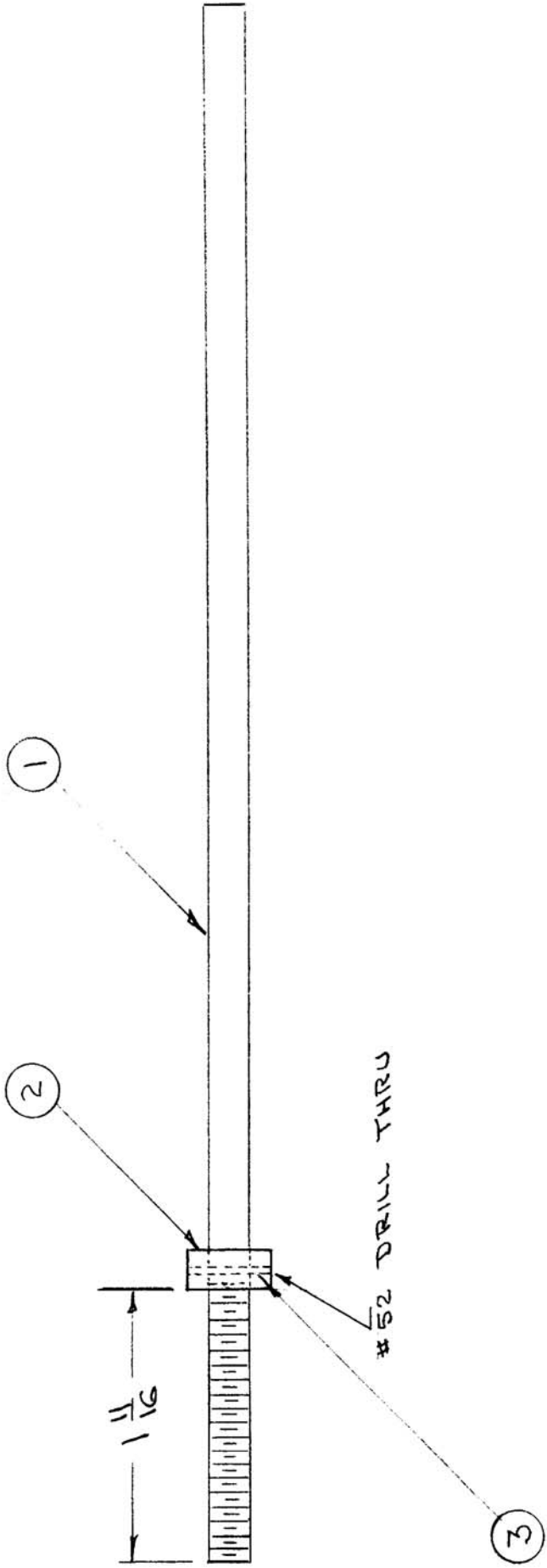


REQ. PER UNIT	MODEL	USED ON ASS'Y. N.	DATE
1	RTF		4/27/56

A-1276



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3 PN-109-2	ROLL PIN	
1	2 PM-414	COLLAR, HELICAL GEAR SHAFT	
1	1 PM-362	SHAFT, HELICAL GEAR	
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
MATERIAL		HELICAL GEAR SHAFT ASSY	
TYPE & TEMPER		RTF	
HEAT TREAT. SPEC.		GPT-750	
FINISH & SPEC. NO.		JADE	
CHECKER		CUT	
DRAFTS		DRAWN	
DATE		CHECKED	
CH. NO.		FINAL APPROVAL	
DRAFTS		MECH. DES. APP.	
CHECKER		ELEC. DES. APP.	
ENG. APP.		MECH. DES. APP.	

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTI N. REMOVE ALL BURRS AND SHARP EDGES

TOLERANCES

DEC. DIM. ±

FRAC. DIM. ±

ANGULAR DIM. ±