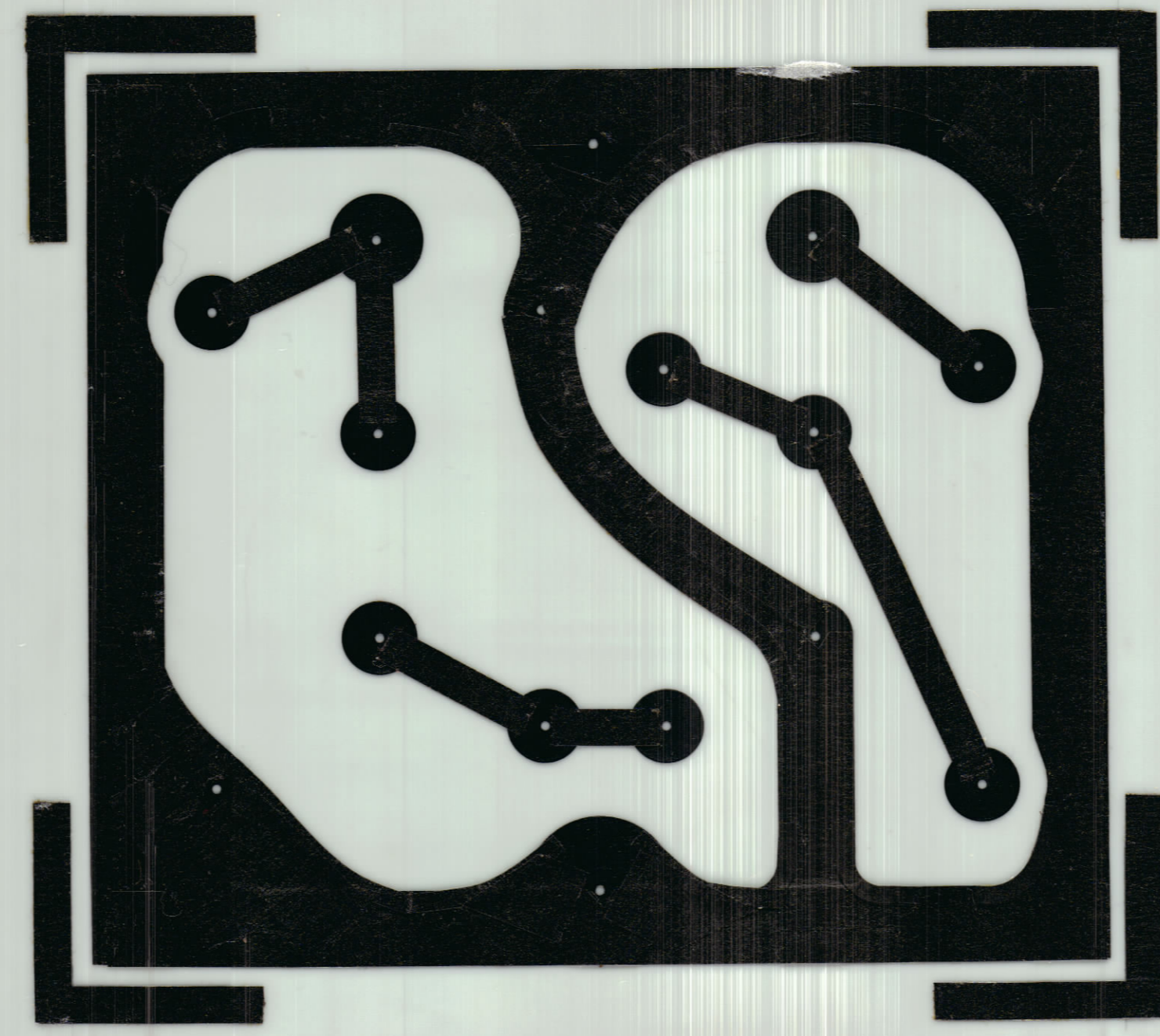


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
Ø		RELEASED TO PROD.	MAR 28/67		RPL		WM

← ———— | $\frac{3}{4}$ ———— →



SCALE 4:1
NEGATIVE 1:1

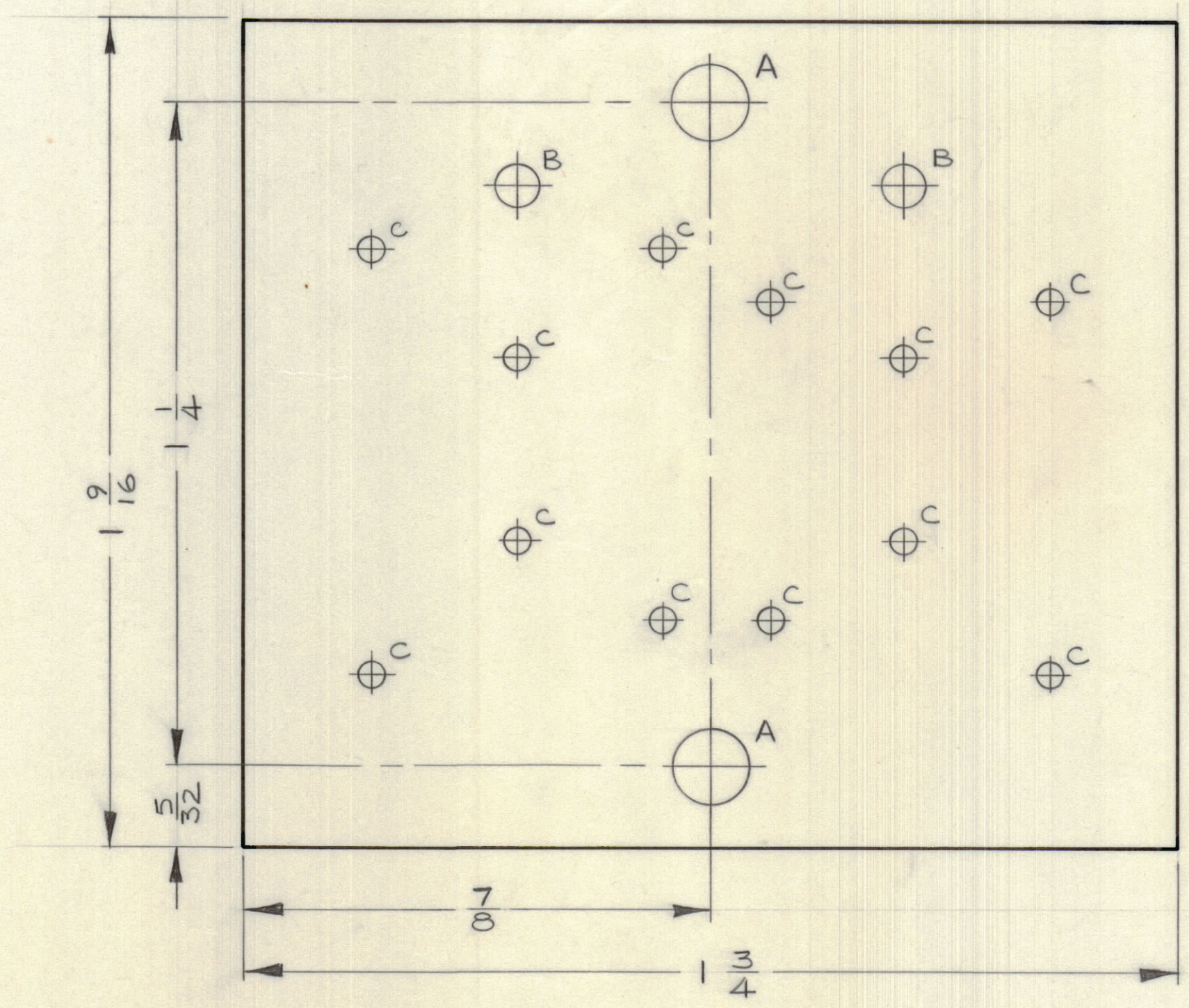
FOIL SIDE

REF: A10596-2 FOR MACHINING

AX10033	053/67		MAR 23/67	TMC (Canada) LIMITED OTTAWA ONTARIO			
MODEL	PROJECT NO.	ASSY. NO.	DATE	STOCK SIZE	OUTPUT, METERING PC BD. ASS'Y		
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES			IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		MATERIAL	WEIGHT PER PC.	ETCHING
TOLERANCES			SCALE		TYPE & TEMPER		
ALL OTHERS	DEC. DIM. ±	FRAC. DIM. ±	ANGULAR DIM. ±	DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED		DRAWN	
				DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		MECH. DES. APP.	
				HEAT TREAT. SPEC.		CHECKED	
				FINISH & SPEC. NO.		FINAL APPROVAL	
						SHEET 1 OF 5 A10596-1 Ø	

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
0		RELEASED TO PROD.	MAR 28/67		RPL		<i>[Signature]</i>

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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SCALE 4:1
NEGATIVE 1:1

FOIL SIDE

A10596-2 ϕ

HOLE	DESCRIPTION	REQ'D
A	9/64 DIA.	2
B	.081 DIA.	2
C	.046 DIA.	12

REF: A10596-1 FOR ETCHING

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. \pm FRAC. DIM. $\pm \frac{1}{64}$ ANGULAR DIM. $\pm 0^{\circ} 30'$.X = .05 .XX = .01 .XXX = .005
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		

AX10033	053/67	MAR 23/67
MODEL	PROJECT NO.	ASS'Y. NO.
		DATE

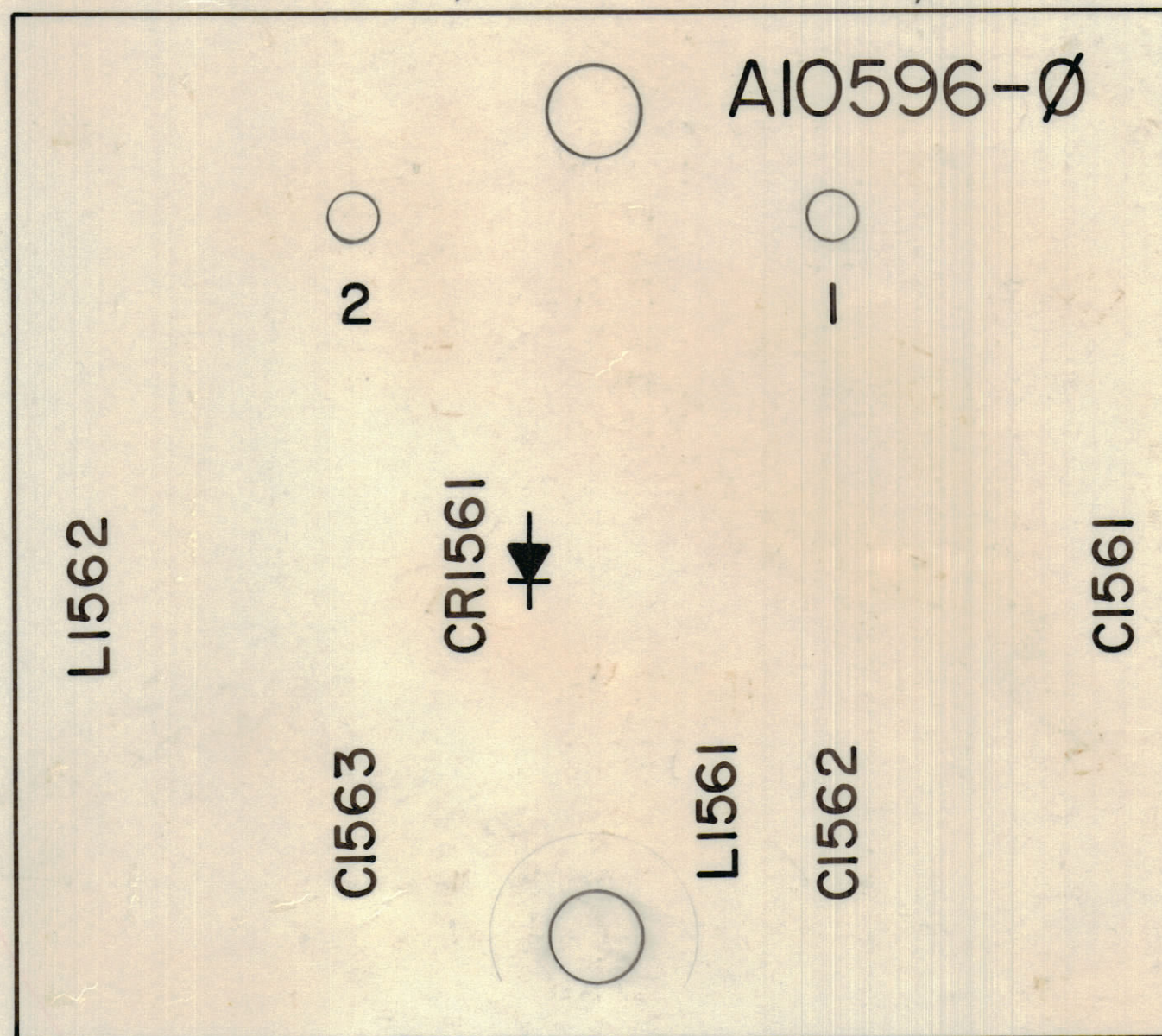
.062 THK	TMC (Canada) LIMITED	
STOCK SIZE	OTTAWA	ONTARIO
MATERIAL	OUTPUT METERING PC. BD ASS'Y	
FL-GE 062C2	RPL	<i>[Signature]</i>
TYPE & TEMPER	DRAWN	ELEC. DES. APP. <i>[Signature]</i>
HEAT TREAT. SPEC.	CHECKED	MECH. DES. APP. <i>[Signature]</i>
FINISH & SPEC. NO.	FINAL APPROVAL	
	SHEET 2 OF 5 A10596-2 ϕ	

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		RELEASED TO PROD.	MAR. 28/67		RPL		<i>[Signature]</i>

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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LOCATION HOLES, REF: A10596-2 "B" HOLES

TMC PART NO C/W LATEST REV. LETTER



SCALE 4:1

NEGATIVE 1:1

A10596-3 Ø

COMPONENT SIDE

REF: A10596-2 FOR MACHINING

LETTERING NOTES

- (1) WHITE EPOXY PAINT
 - (2) HEIGHT OF LETTERS .062 ± .008 EXCEPT A10596-Ø WILL BE .093 HIGH
 - (3) WIDTH OF LETTERS .010 ± .008
- AS PER TMC SPEC. S735

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

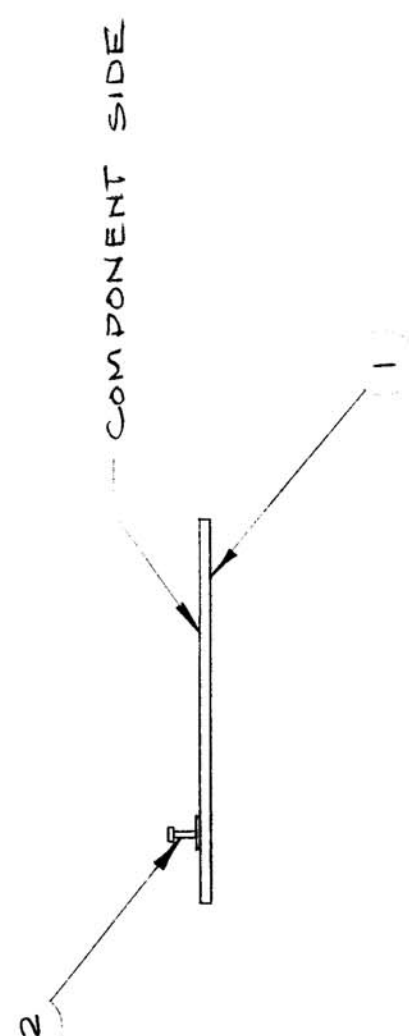
AX10033	053/67		MAR. 27/67
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
MATERIAL		OUTPUT, METERING PC. BD. ASS'Y (LETTERING)	
WEIGHT PER PC.		RPL	Ø
TYPE & TEMPER		<i>[Signature]</i>	<i>[Signature]</i>
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		SHEET 3 of 5 A10596-3 Ø	

11 10396-4

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
Ø		RELEASED TO PROD	MAR 28/67		RPL			1	1	A10596-3	OUTPUT, METERING PC BD.	
								2	2	TE127-2	STUD, TERMINAL	

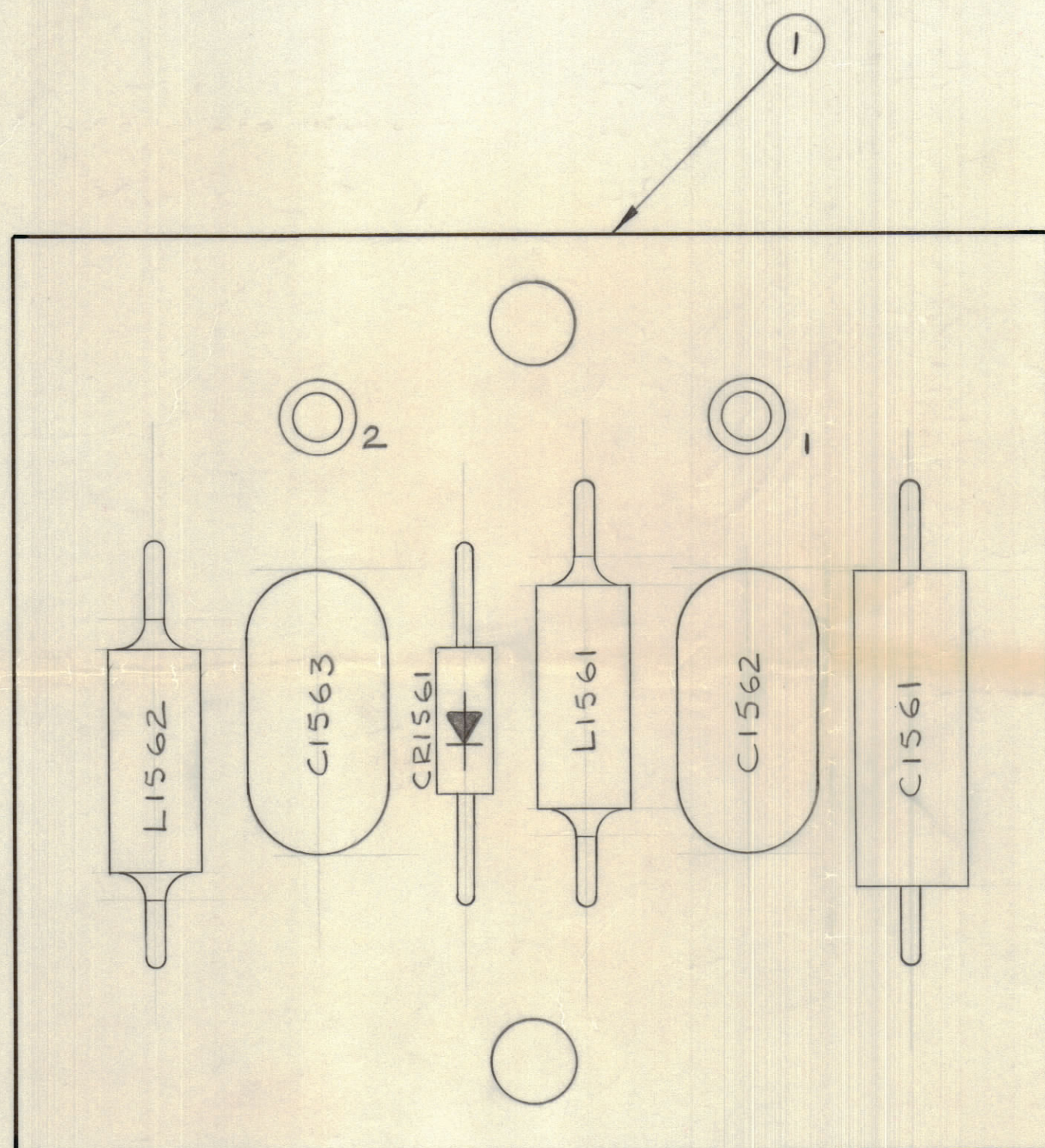
MOUNT ITEM'S 2 IN ALL "B" HOLES
REF. A10596-2



AX10033	053/67	MAR 17/67													
MODEL	PROJECT NO.	DATE	ASSY. NO.	STOCK SIZE	MATERIAL	WEIGHT PER PC.									
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES			IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.			TYPE & TEMPER			HEAT TREAT. SPEC.			FINISH & SPEC. NO.			
TOLERANCES			SCALE 1:1			DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED			DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.			FINISH & SPEC. NO.			
ALL OTHERS	DEC. DIM. ±	FRAC. DIM. ±	ANGULAR DIM. ±												
				USED ON											
				TMC (Canada) LIMITED OTTAWA ONTARIO				OUT PUT, METERING PC BD				ASSY. (SUB ASSY)			
				RPL				DRAWN				MECH. DES. APP.			
				CHECKED				FINAL APPROVAL				SHEET 4 OF 5 A10596-4 Ø			

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		RELEASED TO PROD	MAR 28/67		RPL		

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	1	A10596-4	OUTPUT, METERING PC. BD. ASS'Y	
1	2	CM15C330J03	CAPACITOR, FIXED	C1561
2	3	CM111C102J1S	CAPACITOR, FIXED	C1562, 1563
2	4	CL275-102	COIL, FIXED	L1561, 1562
1	5	1N34A	DIODE	CR1561
AR	6	BS100	SOLDER, SOFT	



A10596-5 Ø

TOLERANCES		SCALE: 4:1
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

AX10033	053/67		MAR. 23/67
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON			

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
MATERIAL			
WEIGHT PER PC.		OUTPUT, METERING PC. BD. ASS'Y (FINAL ASS'Y)	
TYPE & TEMPER		RPL	J
HEAT TREAT. SPEC.		W	
FINISH & SPEC. NO.		CHECKED	FINAL APPROVAL
		SHEET 5 OF 5 A10596-5 Ø	