

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REM VE ALL BURRS AND SHARP EDGES

WINDING  
100 TURNS OF ITEM 2  
UNIVERSAL WOUND

MACHINE DATA  
DRIVER GEAR 69  
CAM " 105  
CAM " .250

ELECTRICAL DATA  
L- 128μh (116-140)  
Q- > 100  
F- 490 K.C.

FABRICATION  
STAKE LEADS WITH ITEM A.  
BAKE DRY AT 100° F.  
SOLDER LEADS AS SHOWN.  
COAT WITH ITEM 3.  
BAKE DRY AT 100° F.  
COLOR CODE AS SHOWN

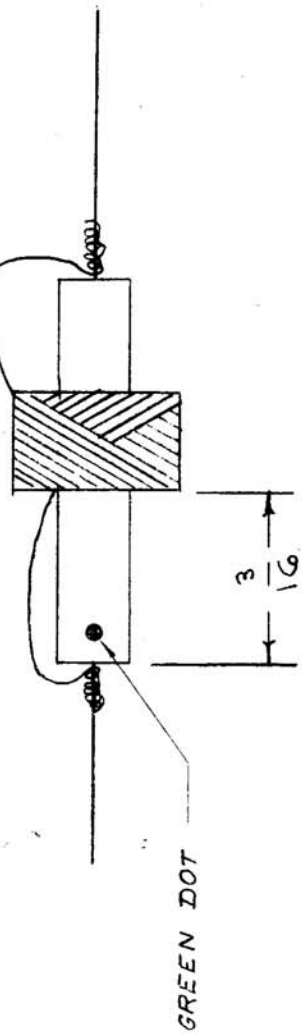
D	2	TOL ADDED TO 1/4"	7/11/56	4	MUR	P.L.K.	A.J.J.
C	1	ITEM 2 WAS SNE	5/15/56	3	MUR	P.L.K.	A.J.J.
B	2	ITEM 1 WAS CF-11G	11-30-52	2	MUR	P.L.K.	A.J.J.
A	1	L 31 Q-TOL ADDED	11-30-52	1	MUR	P.L.K.	A.J.J.
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES  
DEC. DIM. ±  
FRAC. DIM. ±  
ALL OTHERS AN ULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

A-1045

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
3	GPR	294		6-21-55
5	SBE-1			8-22-57
6	SBE-2			5-5-58
18	RFA-1			2-17-58
1	RTE-2	PIA		12-9-57



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 5	BS-100	SOLDER, SOFT	
X 4	GL-103	CEMENT	
X 3	GL-102	Q'MAX	
X 2	WI-10A-54-SCQS	WIRE, LITZ	
1	CI-114	CORE, POWDERED IRON	

STOCK SIZE		THE TECHNICAL MATERIEL CORP.	
		MAMARONECK, NEW YORK	
MATERIAL		CL-177, ASSY.	
WEIGHT PER PC.		(COIL, RF, FIXED, 128μh)	
TYPE & TEMPER		CDD. 6-27-55 P.L.K. 6-27-55	
HEAT TREAT. SPEC.		DRAWN A.J.J.	
FINISH & SPEC. NO.		CHECKED G.T.O.	
		ELEC. DES. APP. MECH. DES. APP.	
		FINAL APPROVAL	
		A-1045	