

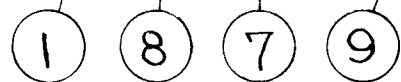
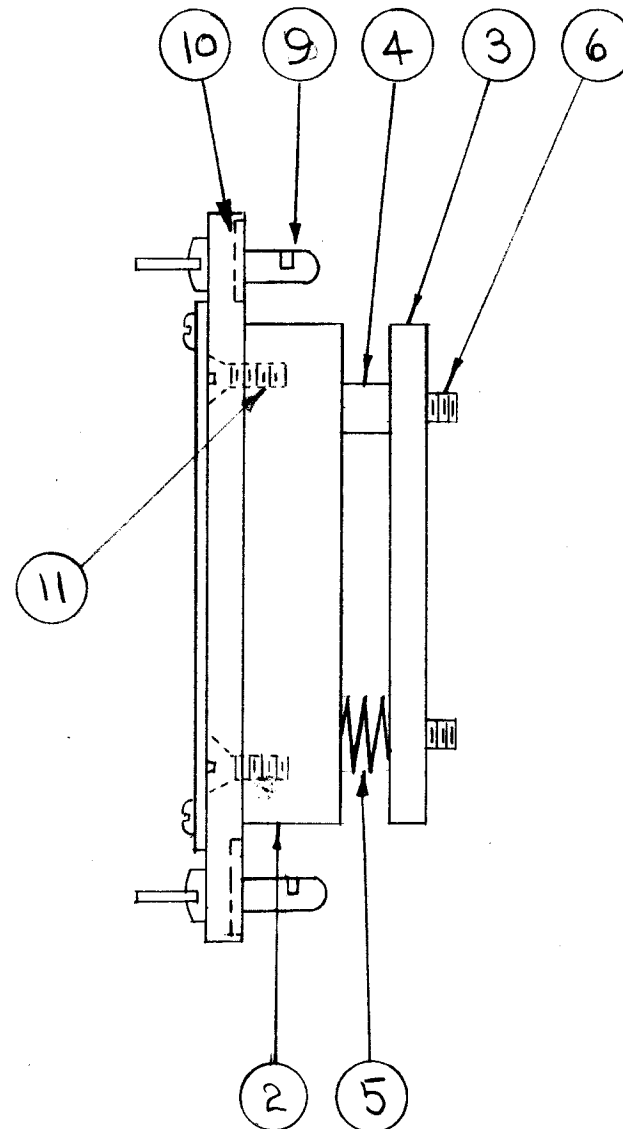
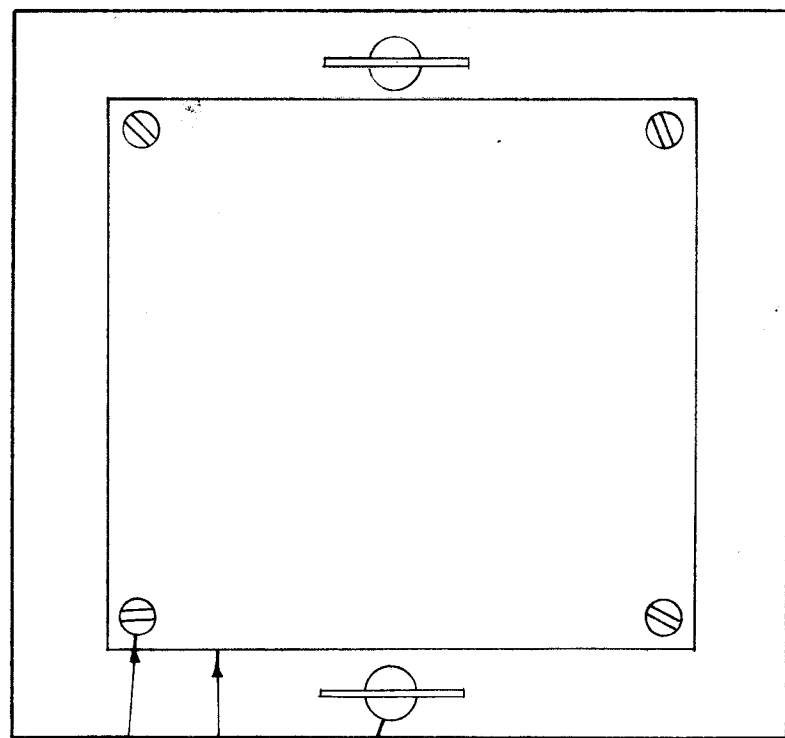
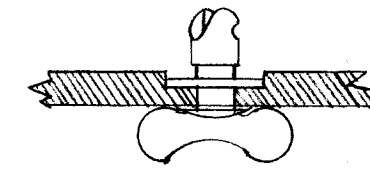
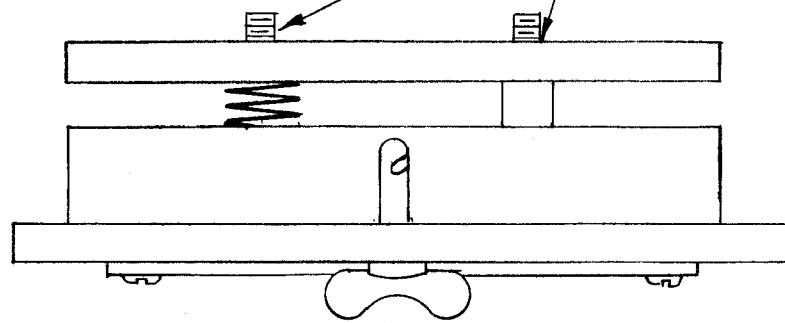
IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY PURCHASER PROMPTLY.

MINIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

APPLY (12) TO THREADS WHICH GO THRU THIS PLATE.

A-138

NOTE. ASSEMBLY OF ITEMS 9 AND 10  
 1- INSERT ITEM 9 IN HOLE.  
 2- SLIP ITEM 10 OVER ITEM 9.  
 3- FLATTEN ITEM 10



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	12	GL-105	GLYPTAL	
2	11	SCFS0632BC8	SCREW, MACHINE	
2	10	FS-104	GROMMET, TYPE GH	
2	9	FS-103	FASTENER, WING TYPE	
4	8	SC-102-2	SCREW, THREAD CUTTING	
1	7	NP-105	FREQ. NAME PLATE	
2	6	AN-526-832-10	SCREW, MACHINE (TRUSS HEAD)	
2	5	SP-103	SPRING, XTAL OVEN DOOR	
2	4	PM-117	BUSHING	
1	3	MS-138	PLATE, XTAL OVEN DOOR	
1	2	IM-100	INSULATOR, XTAL OVEN DOOR	
1	1	MS-137	OVEN COVER, FRONT PANEL	
#			THE TECHNICAL MATERIEL CORP.	
#			MAMARONECK. NEW YORK	
#			DOOR, XTAL OVEN	
#			SUB ASSEMBLY.	
#			C.O.D. 9-11-52	
#			DRAWN	
#			ELEC. DES. APP.	
#			MECH. DES. APP.	
#			WDE 10-21	
#			CHECKED	
#			FINAL APPROVAL	
#			A-138	
#			FINISH & SPEC. NO.	

ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:				
DEC. DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK				
FRAC. DIM. ±		SIZES AND MANUFACTURERS				
ANGULAR DIM. ±		TOLERANCES ARE NOT INCLUDED.				

LFA	109	A-183	9-11-52
MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON			