



NOTES~
 1- COUNTER SHOWN IN POSITION "1"
 2- THE FOLLOWING DRAWINGS WILL BE SUPPLIED TO MANUFACTURER BY TMC:
 LD617
 LD767-1
 LD767-2 OR LD767-3
 CY106

1	GPT40K()4(Ax510)	
1	GPT10K()7(Ax509)	
1	GPT40K()3(Ax238)	OBSOLETE
1	GPT10K()5(Ax236)	OBSOLETE
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	S401-22

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

AC 124 F

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
C	REVISED & UPDATED	1/7/64	15534	ZLV	YCB	MM
D	REF A1943 DELETED. S401-22 AND NOTE 2 ADDED	12.2.60	17359	WFO	YCB	MM
E	ADDED REF A3116-7	1.19.67	17696	RME	YCB	MM
F	TMC P/N CHART ADDED	12-5-67	18647	Emf	YCB	FB

SPECIFICATIONS

- COUNTER TYPE: PLAIN BEARING, NON RESET
- POSITIONS APPEARING IN WINDOW (VERTICAL READING, TOP TO BOTTOM):

POSITION	1	2	3	4	5	6	7	8	9	10
TOP WHEEL	2	3	4	6	8	11	15	19	24	BLANK
MIDDLE WHEEL	3	4	6	8	11	15	19	24	SEE CHART	
BOTTOM WHEEL	MC	MC	MC	MC	MC	MC	MC	MC	MC	

- ANGLE OF THROW BETWEEN POSITIONS: 36°
- POSITIONS TO CHANGE WITH EVERY 360° ROTATION OF COUNTER SHAFT. CCW ROTATION REQUIRED FROM LOWER TO HIGHER POSITIONS.
- LETTERING: A. SIZE: 3/16 HIGH
 B. STYLE: GOTHIC
 C. COLOR: BLACK ON WHITE BACKGROUND
 D. PROCESS: ENGRAVED

TMC PT. NO.	MIDDLE WHEEL POS	ASSY. NO. REF.
AC 124	28	A3116-7
AC 124-2	30	A3116-12

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
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LIST OF MATERIAL

MATERIAL	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH	TITLE DIAL, COUNTER TYPE		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN A. Clonath	DATE 5-10-63	FINAL APPROVAL MM	DATE 1/13/64
	CHECKED JNY	DATE 5-16-63		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES. aa	DATE
			MECH. DES.	DATE
				AC 124
				F
				SHEET
				REV. LTR.

NOTES